### **CONSOLE UNIT FOR DCL-33A**

No.OMR11E2 2006.07

To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.

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### **Caution**

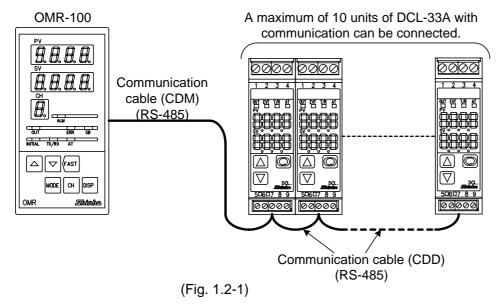
- This instrument should be used according to the specifications described in the manual. If it is not used according to the specifications, it may malfunction or cause fire.
- Be sure to follow the warnings, cautions and notices. Not doing so could cause serious injury or malfunction.
- Specifications of the OMR-100 and the contents of this instruction manual are subject to change without notice.
- This instrument is designed to be installed in a control panel. If this is not the case, measures must be taken to ensure that the operator cannot touch power terminals or other high voltage sections.
- Be sure to turn the power supplied to the instrument OFF before cleaning this instrument.
- Use a soft and dry cloth when cleaning the instrument. (If paint thinner is used, it might deface or tarnish the unit.)
- As the display section is vulnerable, do not strike or scratch it with a hard object.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.
- Shinko Technos CO., LTD. is not liable for any damages or secondary damages incurred as a result of using this product, including any indirect damages.

### 1. Overview

#### 1.1 Overview of OMR-100

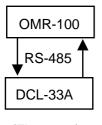
When the DCL-33A is connected to the console unit OMR-100, the DCL-33A can be monitored just as using Indicating controller JC□-33A series.

### 1.2 System configuration



- A maximum of 10 units of DCL-33A can be connected.
- Use the communication cable (CDD) between DCL-33As (sold separately).
- Use the communication cable (CDM) between OMR-100 and DCL-33A (sold separately).

### 1.3 Parameter exchange



OMR-100 transmits command data to the DCL-33A and receives the response data from the DCL-33A.

DCL-33A receives transmitting data from OMR-100, and performs control, then sends the response data to the OMR-100.

(Fig. 1.3-1)

### 2. Model

2.1 Model

OMR-100: Console unit (for DCL-33A)

2.2 How to read the model label

Model labels are attached to the case and the inner assembly.

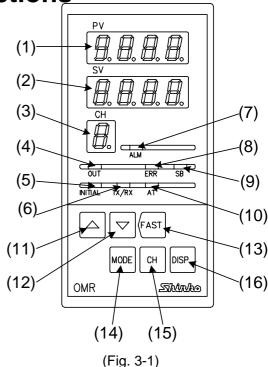
For Heater burnout alarm output, CT rated current is entered in the bracket ().

	Model label	(e.g.)
(1)	OMR-100	OMR-100
(2)	TC	Terminal cover
(3)	No. xxxxxx	_

- (1) Model
- (2) Option (For supply voltage 24V AC/DC, enter "1")
- (3) Instrument number (only on the inner assembly)

3. Name and functions of the sections

- (1) **PV display**: Indicates the input value with a red LED.
- (2) SV display: Indicates the Main set value with a green LED.
- (3) **CH display**: Indicates the channel number with a yellow LED.
- (4) **OUT indicator**: The green LED lights when control output of the channel indicated on the CH display is ON.
- (5) **INITIAL indicator**: While reading the set value of the DCL-33A, the yellow LED lights.
- (6) **TX/RX indicator**: The yellow LED flashes during serial communication.
- (7) ALM indicator: The red LED lights when the alarm output of the channel indicated on the CH display is ON.
- (8) **ERROR indicator**: The red LED flashes at intervals of 2 seconds when communication errors occur.
- (9) **SB indicator**: When sensor of the channel indicated on the CH display is burnt out, the red LED lights.



- (10) AT indicator: When AT of the channel indicated on the CH display is performing, a yellow LED lights.
- (11) Increase key: Increases the numeric set value.
- (12) **Decrease key**: Decreases the numeric set value.
- (13) **FAST key**: Makes the set value change faster while simultaneously holding down either the Increase or Decrease key.
- (14) **MODE key**: Selects a setting mode or registers the set value. (To register the set value or selected value, press the MODE key)
- (15) CH (CHANNEL) key:

The channel number indication can be switched manually with this key if "Manual switching" is selected in the PV/SV display mode.

- In Main setting mode or Sub setting mode, pressing this key registers the set value, and switches to the next channel.
- (16) **DISP** (**DISPLAY**) **key**: Selects automatic or manual switching of the channel number to be indicated. If automatic switching is selected, the channel number is automatically switched from [0 → 2 → 3 → (Number of connected units 1) → 0] every 2 seconds.

If manual switching is selected, the decimal point on the CH (Channel) display flashes. The channel number can be manually changed by pressing the CH (Channel) key.

### $\Lambda$

### **Notice**

When setting the specifications and functions of this instrument, connect the terminals 2 and 3 for power source first, then set them referring to "7. Setup" before performing "4. Mounting to the control panel" and "5. Wiring".

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### 4. Mounting to the control panel

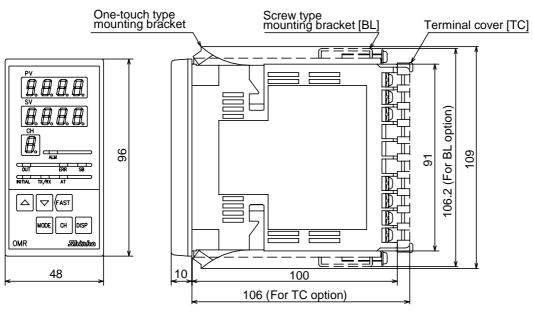
#### 4.1 Site selection

This instrument is intended to be used under the following environmental conditions (IEC61010-1): Overvoltage category  $\mathbb{I}$ , Pollution degree 2

Ensure the mounting location corresponds to the following conditions:

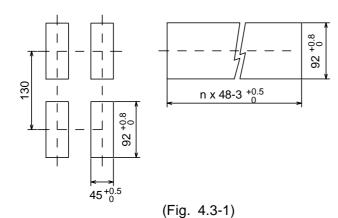
- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- Few mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of 0 to 50<sup>°</sup>C (32 to 122<sup>°</sup>F) that does not change rapidly
- An ambient non-condensing humidity of 35 to 85%RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil or chemicals or where the vapors of these substances can come into direct contact with the instrument

### 4.2 External dimensions (unit: mm)



(Fig. 4.2-1)

### 4.3 Panel cutout (unit: mm)



Lateral close mounting n: Number of units mounted

#### 4.4 Mounting



### **Warning**

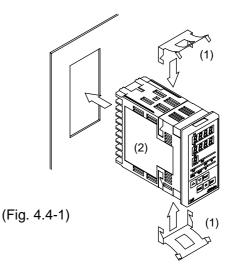
As the case is made of resin, do not use excessive force while screwing in the mounting bracket, or the case or screw type mounting bracket could be damaged.

The torque is approximately 0.12Nom.

### When using one-touch type mounting bracket

Mountable panel thickness: 1 to 3mm

Attach one-touch type mounting bracket (1) to the top and bottom of the instrument in advance, and insert the OMR-100 (2) from the front of the control panel. If soft front cover [FC-R-S] is used, the mounting panel thickness will be 1 to 2.5mm.



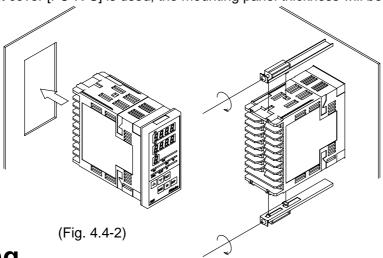
### When using screw type mounting bracket

Mountable panel thickness: 1 to 15mm

Insert the OMR-100 from the front of the control panel.

Attach the screw type mounting brackets by the holes at the top and bottom of the case and secure the instrument in place with the screws.

If soft front cover [FC-R-S] is used, the mounting panel thickness will be 1 to 14.5mm.



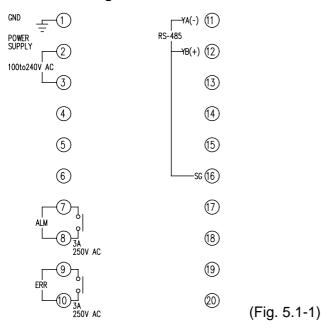
## 5. Wiring



### Warning

Turn the power supply to the instrument off before wiring or checking it. Working or touching the terminal with the power switched on may result in severe injury or death due to Electric Shock.

#### 5.1 Terminal arrangement



GND

Ground terminal

POWER SUPPLY
Power terminal

ALM

Alarm output terminal

**ERR** 

Communication error output terminal

RS-485

Serial communication terminal



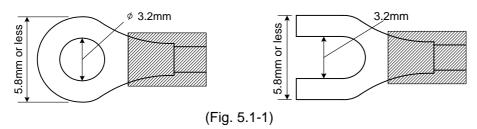
- The terminal block of the OMR-100 is designed to be wired from the left side. The lead wire must be inserted from the left side of the terminal, and fastened by the terminal screw.
- Tighten the screw with less than the appropriate torque. If excess torque is used, the terminal screw or the case may be damaged.
- For a 24V AC/DC power source, do not confuse polarity when using direct current (DC).
- This instrument does not have built-in power switch, circuit breaker or fuse. Therefore, it is necessary to install them in the circuit near the external instrument.

(Recommended fuse: Time-lag fuse, rated voltage 250V AC, rated current 2A)

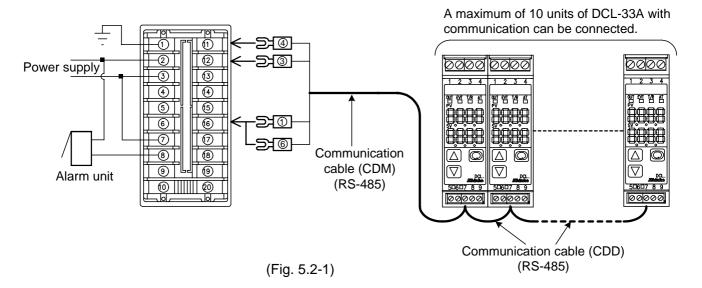
### Lead wire solderless terminal

Use a solderless terminal with an insulation sleeve in which the M3 screw fits as shown below. Tightening torque should be 0.6N•m to 1.0N•m.

Solderless terminal	Manufacturer	Model	Tightening torque
V turo	Nichifu Terminal Industries CO.,LTD.	1.25Y-3	
Y type	Japan Solderless Terminal MFG CO.,LTD.	VD1.25-B3A	0.6N•m
Dound type	Nichifu Terminal Industries CO.,LTD.	1.25-3	Max. 1.0N•m
Round type	Japan Solderless Terminal MFG CO.,LTD.	V1.25-3	



#### 5.2 Wiring example



### 6. Operation flow chart

Outline of operation procedure

#### Operation before running [Step 1 Communication speed setting]: Communication speed for OMR-100 How to set the number of connected units is fixed to 19200bps. Therefore, set communication speed • Press MODE key for approx. 3 seconds while holding down the for DCL-33A to 19200bps. (Refer to the instruction key when OMR-100 is in PV/SV display mode. The PV display indicates manual for DCL-33A for the communication speed setting.) [ $U \cap I \cap I$ ], and SV indicates the number of currently connected units. [Step 2 Instrument number setting]: (The unit will enter the Number of connected units setting mode.) Set the instrument number of the DCL-33A. Set the number of connected units of DCL-33A by pressing or The number must be started from "0". key during the Number of connected units setting mode. [Step 3 Number of connected units setting]: (The figure on the SV display shows the number of DCL-33A units Set the number of connected DCL-33A units connected.) during "Number of connected units setting" mode. • After finishing the connected units setting, press the MODE key. [Step 4 Setting item]: The mode will revert to the PV/SV display mode. Set SV, Alarm value, PID values, etc. of each DCL-33A How to read all set values of DCL-33A in Main setting mode. • Press the MODE key for approximately3 seconds while holding down [Step 5 AT setting]: Set AT Perform/Cancel for each DCL-33A in Sub the and weys when OMR-100 is in PV/SV display mode. setting mode. • In the All set values reading mode, the INITIAL indicator lights. (If Step 5 is not necessary, skip this step.) While the INITIAL indicator is lit, OMR-100 is reading all set values of the DCL-33A connected. Explanation of MODE key $\sqrt[]{\text{MODE}}$ : This means that if $\sqrt[]{\text{MODE}}$ key is pressed, the PV/SV display set value is saved and the unit proceeds to the next setting item. MODE (Press the MODE key.) Press the MODE key while holding down the \_\_\_ key. [Main setting mode] [Sub setting mode] • AT cannot be performed if Lock 1 Set value lock Set the value with keys. or Lock 2 is selected. sv sv PV 5 PVLock SV Selection MODE MODE Set the value with keys. • If AT (auto-tuning) is released during the process, PID values revert to the Alarm value AT • If DCL-33A is set to "No alarm PV RI Set value PV A ! Set value action", the SV display is turned off. values set before AT was performed. MODE MODE Set the value with keys. **OUT** proportional Reverts to the PV/SV display mode. cycle • If DCL-33A is ON/OFF action or DC current output type, the SV display PV c Set value is turned off. MODE Press the MODE key for 3sec while holding down the key. Set the value with \_\_\_\_\_, \_\_\_\_ keys. **OUT** proportional [Number of connected units setting mode] ON/OFF action if DCL-33A is set to band Number of connected Set the value with keys. PV P SV Set value 0.0. units MODE PV Uni F SV Set value MODE Set the value with keys. Integral time • PD action when DCL-33A is set to 0. Reverts to the PV/SV display mode. SV Set value MODE Set the value with \_\_\_\_\_, \_\_\_\_ keys. Derivative time PI action when DCL-33A is set to 0. Press the MODE key for 3sec while holding down . keys. PV d Set value [All set values reading mode] MODE All set values • INITIAL indicator is lit while the Set the value with keys. **ARW** reading OMR-100 is reading all setting • When DCL-33A is not in PID action, PV 🎵 INITIAL indicator lights. values of DCL-33A. the SV display is turned off. Set value MODE Set the value with keys. Automatically reverts to PV/SV display after Manual reset Available when DCL-33A is in P or reading all set values. SV Set value PV - 5E5 PD action. MODE Reverts to the PV/SV display mode.

### 7. Setup

Set up the following after turning the power to the OMR-100 ON.

• The communication speed of OMR-100 is set to 19200bps. Therefore communication speed of all connected DCL-33A units must be set to 19200bps.

(For the communication speed setting for the DCL-33A, refer to its instruction manual.)

• Set the instrument number of DCL-33A.

(The number should start from "0" in numerical order and should be set to all connected DCL-33A units.) **(e.g.)** If 5 units of DCL-33A are connected to OMR-100, the instrument numbers for DCL-33A are 0 to 4.

• Set the number of connected DCL-33A units.

If the number of connected units is not set to OMR-100, only one DCL-33A unit will be monitored even though multiple DCL-33A units are connected.

### 7.1 Main setting mode

Proceed to Main setting mode, and select a channel to be set by pressing EH key before setting each item.

(e.g.) When setting SV and Alarm value for CH3

Press the Mode key first to enter the Main setting mode.

Then, select CH3 by pressing the  $\Box$ H key. ( $\exists$  is indicated on the CH display.)

Set SV and Alarm value for CH3 after selecting CH3

Set SV and Alarm value for CH3 after selecting CH3.		
Character (PV display)	Name, Function, Setting range	
<u> </u>	SV setting	
7	• Sets SV of the DCL-33A.	
	Setting range: Scaling low limit value to Scaling high limit value	
8 :	Alarm value setting	
77 7	Sets alarm output action point of the DCL-33A.	
	Not available when set to 0 or 0.0	
	(except Process high and process low alarms)	
	• SV display is turned off if DCL-33A of the selected channel number is set to No	
	alarm action (No alarm action has been selected during Alarm type selection for	
	the DCL-33A.)	
	• Setting range: Refer to (Table 7.1-1) on p.8.	
<i>c</i>	OUT proportional cycle setting	
_	Sets proportional cycle of the DCL-33A.	
	DCL-33A of the selected channel number is ON/OFF action or DC current output	
	type, SV display is turned off.	
	Setting range: 1 to 120 seconds	
P	OUT proportional band setting	
	Sets proportional band of the DCL-33A.	
	ON/OFF action of the DCL-33A when set to 0.0.	
	• Setting range: 0.0 to 110.0%	
;	Integral time setting	
	• Sets the integral time of the DCL-33A.	
	• Setting the value to 0 disables integral action of the DCL-33A.	
	SV display is turned off when DCL-33A of the selected channel number is in ON/OFF action.	
<u> </u>	Setting range: 0 to 1000 seconds     Derivative time setting	
ರ	• Sets the derivative time of the DCL-33A.	
	• Setting the value to 0 disables derivative action of the DCL-33A.	
	SV display is turned off when DCL-33A of the selected channel number is in	
	ON/OFF action.	
	Setting range: 0 to 300 seconds	
П	ARW (Anti-reset windup) setting	
' '	• Sets the ARW (anti-reset windup) of the DCL-33A.	
	• Setting the value to 0 disables ARW action of DCL-33A.	
	SV display is turned off when DCL-33A of the selected channel number is	
	not in PID action.	
	• Setting range: 0 to 100%	
	- Colling Talligo. 6 to 10076	

r585	Manual reset setting
	Sets the manual reset value of the DCL-33A.
	Available only when DCL-33A of the selected channel number is in P or PD
	action.
	Setting range: ±Proportional band converted value

### (Table 7.1-1)

Alarm type	Setting range
High limit alarm	-(Scaling span) to scaling span
Low limit alarm	-(Scaling span) to scaling span
High/Low limits alarm	0 to scaling span
High/Low limit range alarm	0 to scaling span
Process high alarm	Scaling low limit value to scaling high limit value
Process low alarm	Scaling low limit value to scaling high limit value
High limit alarm with standby	-(Scaling span) to scaling span
Low limit alarm with standby	-(Scaling span) to scaling span
High/Low limits alarm with standby	0 to scaling span

<sup>•</sup> The negative low limit set value is –199.9 or –1999 and the positive high limit set value is 999.9 or 9999.

### 7.2 Sub setting mode

Proceed to Sub setting mode, then select a channel to set AT Perform by pressing CH key before setting AT Perform.

(e.g.) When	per	form	ing	AT fo	or CH5	
		_				

Title Perionning / Title Prio	
	MODE key while holding down the A key.
Select CH5 by pressing the CH key. (5	is indicated on the CH display.)
Then select AT Perform.	

Character (PV display)	Name, Function, Setting range
Lock	Set value lock selection
	Locks the set values of the connected DCL-33A to prevent setting errors.
	The setting item to be locked depends on the selection.
	When Lock 1 or Lock 2 is selected, PID Auto-tuning or Auto-reset cannot be
	carried out.
	• (Unlock): All set values can be changed.
	Lロロ (Lock 1): None of the set values can be changed.
	1
	L ロロヨ (Lock 3): All set values except Input type and controller/converter function can be changed. However, changed values revert to
	their previous values after power-off because they are not
	saved in the non-volatile memory.
	Do not change any setting item in Auxiliary function setting
	mode 2. If any item in Auxiliary function setting mode 2
	is changed, it will affect other setting items such as the SV
	and Alarm value.
85	AT Perform/Cancel setting
	Performs PID auto-tuning of the connected DCL-33A.
	However, if auto-tuning does not finish in 4 hours after starting, it is cancelled
	automatically.
	SV display is turned off when DCL-33A of the selected channel number is not
	in PID action.
	PID auto-tuning Cancel :
	PID auto-tuning Cancer:
	The date taking renomi.

### 7.3 Number of connected units setting mode

Make sure to set "Number of connected units" first after turning the power to the OMR-100 ON.

Character (PV display)	Name, Function, Setting range
(PV display)	Number of connected units setting  • Sets the number of connected DCL-33A units.  If the number of connected units is not set to OMR-100, only one DCL-33A unit will be monitored even though multiple DCL-33A are connected.  • 1 to 10 units (CH display indicates ☐ to ☐)  How to set the number of connected units  • Press MODE key for approx. 3 seconds while holding down the ✓ key while OMR-100 is in PV/SV display mode. PV display indicates [☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
	• After finishing setting the number of connected units, press the MODE key.  The unit will revert to the PV/SV display mode.

### 7.4 All set values reading mode

### Name, Function, Setting range

#### All set values reading

- When the power to the OMR-100 (when the number of connected DCL-33A units has been set during the Number of connected units setting) and DCL-33A are turned ON at the same time, the OMR-100 automatically reads the set values of DCL-33A and makes the values of OMR-100 equal to those of DCL-33A.
- If the power to the DCL-33A is turned ON first, then the power to the OMR-100 is turned ON later, the OMR-100 begins to read the set values of the DCL-33A after approximately 5 minutes.

#### How to read all set values

- Press the MODE key for approximately 3 seconds while holding down the and weys in the PV/SV display mode.
- INITIAL indicator lights during All set values reading mode.
   While the INITIAL indicator is lit, OMR-100 is reading all set values of DCL-33A.

### 8. Running

After the DCL-33A is mounted to the control panel (DIN rail) and wiring between OMR-100 and DCL-33A is completed, operate the units following the procedures below.

### (1) Turn the power supply to the OMR-100 and DCL-33A ON.

Turn the power supply to the OMR-100 and DCL-33A ON simultaneously.

- For approx. 5 seconds after the power is switched ON, [are] is indicated on the PV display. During this time, all outputs and LED indicators are in OFF status.
- After that, OMR-100 automatically reads the set values of DCL-33A and makes the values of OMR-100 equal to those of the DCL-33A.

### (2) Input or change each set value.

Input or change each set value, referring to Chapters "6. Operation flowchart" and "7. Setup".

### (3) Turn the load circuit power ON.

DCL-33A starts controlling action so as to keep the temperature of the control target at the SV (main set value).

### 9. Specifications

### 9.1 Standard specifications

Model Console unit
Name OMR-100

**Setting** Input by membrane sheet

**Display** PV display: Red LED 4-digits Character size: 8 x 4mm (H x W)

SV display: Green LED 4-digits Character size: 8 x 4mm (H x W) CH display: Yellow LED 1-digits Character size: 8 x 4mm (H x W)

Serial communication

Communication line : RS-485

Communication method: Half-duplex communication start-stop synchronous

Communication speed : 19200bps

Data format Start bit : 1

Data bit: 7
Parity: Even
Stop bit: 1

Transmitted contents : SV, Alarm value, OUT proportional cycle, OUT proportional band,

Integral time, Derivative time, ARW, Manual reset, Set value lock,

AT Perform/Cancel

Received contents : Above transmitted contents, PV, Status flag (Output status,

Overscale, Underscale, During AT)

Alarm output Turns ON when alarm is activated.

(OR output common to all channels)

Relay contact: 1a, Control capacity; 3A 250V AC (resistive load)

1A 250V AC (inductive load cosø=0.4)

Electrical life; 100,000 times

**Communication error output** Turns ON when communication errors occur.

Relay contact: 1a, Control capacity; 3A 250V AC (resistive load)

1A 250V AC (inductive load cosø=0.4)

Electrical life; 100,000 times

#### **Control** Control action

PID action (with auto-tuning function)

• PI action: When derivative time is set to 0

• PD action (with manual reset function): When integral time is set to 0

• P action (with manual reset function): When integral and derivative times are set to 0

• ON/OFF action: When proportional band is set to 0

OUT proportional band (P): 0.0 to 110.0% (ON/OFF action when set to 0.0)

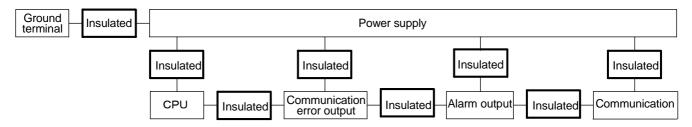
Integral time (I) : 0 to 1000sec (off when set to 0)

Derivative time (D) : 0 to 300sec (off when set to 0)

OUT proportional cycle : 1 to 120sec ARW : 0 to 100%

Manual reset : ±Proportional band converted value

## Insulation and Dielectric strength Circuit insulation configuration



**Insulation resistance** :  $10M\Omega$  or more, at 500V DC

**Dielectric strength**: Between input terminal and power terminal, 1.5kV AC for 1 minute

Between output terminal and power terminal, 1.5kV AC for 1 minute

Supply voltage : 100 to 240V AC 50/60Hz, 24V AC/DC 50/60Hz

Allowable voltage fluctuation range

100 to 240V AC : 85 to 264V AC 24V AC/DC : 20 to 28V AC/DC

Power consumption: Approx. 5VA

Ambient temperature: 0 to 50°C (32 to 122°F)

**Ambient humidity**: 35 to 85%RH (no condensation)

Weight : Approx. 320g

**External dimensions**: 48 x 96 x 100mm (W x H x D) **Material**: Case, Flame-resistant resin

Color : Case, Light gray

Attached function:

#### [Power failure countermeasure]

The setting data is backed up in non-volatile IC memory.

#### [Self-diagnosis]

The CPU is monitored by a watchdog timer, and when an abnormal status is found on the CPU, the controller is switched to warm-up status with all outputs OFF.

#### [Error indication when set value is changed]

When the set value of the OMR-100 is changed:

When the OMR-100 transmits set values to the DCL-33A, the set value cannot be transmitted to the DCL-33A while the corresponding DCL-33A is in the setting mode. Then the OMR-100 finishes the setting mode and indicates [£rr5] on its PV display for approximately 2 seconds. At this time, the OMR-100 reads all set values of the corresponding DCL-33A and makes the set values of the OMR-100 equal to those of the DCL-33A.

When the set value of the DCL-33A is changed:

If the OMR-100 detects the set value change of the DCL-33A, the OMR-100 reads all set values of the DCL-33A.

If DCL-33A is still in the setting mode after the OMR-100 reads all set values of the DCL-33A, the OMR-100 indicates [Err5] on its PV display.

If the setting mode of the DCL-33A is finished,  $[\mathcal{E}_{r}, \mathcal{E}_{s}]$  disappears and the OMR-100 starts to read all set values of the corresponding DCL-33A.

### [Indicated value during communication error]

- When the power to the OMR-100 is turned ON, if the power to the DCL-33A is turned OFF or
  if its communication cable is not connected, communication between OMR-100 and DCL-33A
  cannot be carried out. Therefore "0" is indicated for the PV and all set values of DCL-33A
  while OMR-100 is reading DCL-33A data. After data reading ends, PV display of OMR-100
  is turned OFF.
- During normal communication, PV display of the OMR-100 is turned OFF for the channels which have not responded.

(The OMR-100 can read all set values from the DCL-33A if the power to the OMR-100 is supplied again or if a reading of all set values is conducted after the wiring has been corrected. The OMR-100 also sends commands every 5 minutes to channels which have not responded. If a normal response is returned, the OMR-100 can read all set values of the DCL-33A.)

Accessories: Instruction manual 1 copy

Mounting brackets 1 set (One-touch type mounting brackets are standard.)

When BL option is added, screw type mounting brackets are

provided.

Terminal cover 1 piece (When TC option is added.)

## 10. Troubleshooting

If any malfunctions occur, refer to the following items after checking the power of the OMR-100.

### Indication

Problem	Presumed cause and solution
The indication of PV display is abnormal or unstable.	There may be equipment that interferes with or makes noise near the OMR-100.     Keep equipment that interferes with or makes noise away from the OMR-100.
ERR indicator is lit.	<ul> <li>The connection or wiring of communication cable (CDM) is not secure.</li> <li>Wire it securely or change the communication cable (CDM).</li> <li>The communication speed of the OMR-100 does not coincide with that of DCL-33A.</li> <li>Set the communication speed of the DCL-33A to 19200bps.</li> </ul>

### **Key operation**

Problem	Presumed cause and solution
Unable to set SV,	DCL-33A is performing AT.
PID values, alarm	Cancel the AT.
value, etc.	

### Control (Refer to the Instruction manual for DCL-33A)

Problem	Presumed cause and solution
If the control output	OUT low limit value is set to 100% or higher.
remains in an ON	Set it to a suitable value.
status.	
If the control output	OUT high limit value is set to 0% or less.
remains in an OFF	Set it to a suitable value.
status.	

For all other malfunctions, please contact our main office or dealers.

# SHINKO TECHNOS CO.,LTD. OVERSEAS DIVISION

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