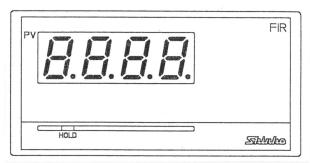
FOR MICROCOMPUTER BASED DIGITAL INDICATOR FIR-101-M

Thank you for your purchase of our Microcomputer based Digital Indicator FIR-101-M. This manual contains instructions for the mounting, the functions, the operations and the notes when operating the FIR-101-M. Please read and understand this instruction manual before starting operation.



To prevent accidents by mis-handling of this indicator, please arrange to give this manual into the hands of the operator who actually uses our product.

No. FIR11E3 2008.06

· · · Notes to users · · ·

Before operating this indicator, please understand about following matters.

♠ Warning

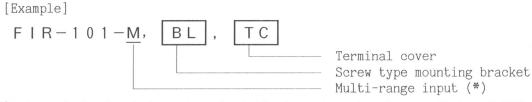
Turn the power supplied to the instrument off before wiring or checking done. If working or touching the terminal with the power on status, there is a possibility of Electric Shock which can cause severe injury or death. Moreover, the instrument must be grounded before the power supplied to the instrument is turned on.

♠ Notices

Factory adjusted as [Sensor input: K, Unit: °C, Hold function: Hold, PV filter function: None]. If changing the specifications, they can be changed by internal switches of the FIR-101-M before the power is turned on.

It is advised to provide the protective device against unexpected event owing to the using condition and aged change of the parts.

1.1 Model names



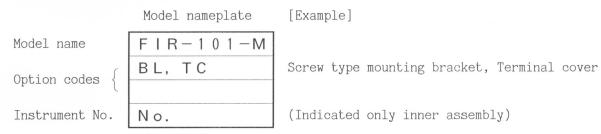
(*): One of the input type is selectable by internal rotary switch and DIP switch from 15 types of input: Thermocouple, RTD, Current and Voltage.

Optional code

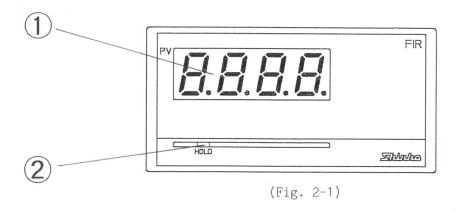
Code	Description	
ВК	Color: Black	
BL	Screw type mounting bracket	
ΙP	Dust-proof, Drip-proof	
T C	Terminal cover	
P 2 4	Output for insulated power source	
GP	PV display Green	

1.2 How to indicate the model nameplate

Model nameplates are put on the case and the bottom of the inner assembly.



2. Name and functions of the sections



1 PV display

It indicates the Process variable (PV) with red LED.

② PV hold indicator (HOLD □)

Yellow LED is lit when holding the process variable.

3. Mounting to control panel

3.1 Site selection

Mount the controller in a place with:

- (1) A minimum of dust, and an absence of corrosive gases.
- (2) No mechanical vibrations or shocks.
- (3) No exposure to direct sunlight, an ambient temperature is 0 to $50^{\circ}\mathrm{C}$ (32 to 122°F) and it does not change suddenly.
- (4) An ambient humidity is 85%RH or less, and non-condensing.
- (5) The controller should be away from the electromagnetic switch of large capacity or cables through which large current flows.
- (6) No water, oil or chemicals and their vapor directly splash.

3.2 External dimension drawing

Screw type mounting bracket *1

Standard mounting bracket

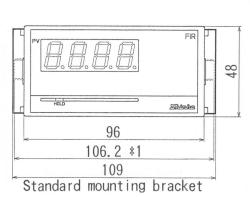
Terminal cover *2

10

100

100

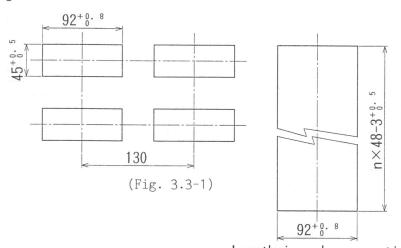
106 *2



*1: In case of option BL (Screw type mounting bracket)*2: In case the Terminal cover is applied.

(Fig. 3.2-1)

3.3 Panel cutout drawing



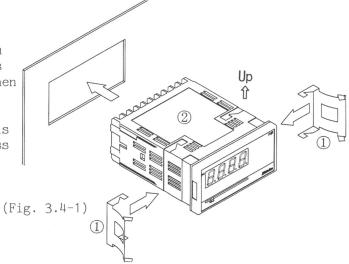
Lengthwise close mounting n: Number of units mounted

3.4 Mounting

 When using the Standard type of mounting bracket. (One-touch type)

Mounting panel thickness 1 to 3mm Mount one-touch mounting brackets 1 to the body in advance, and then insert the FIR-101-M 2 from the front of the panel.

In case Soft front cover (FC-R) is used, the mounting panel thickness will be 1 to 2.5mm.

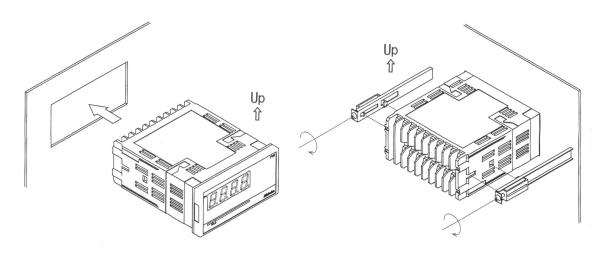


 When using the Screw type mounting bracket [Option code: BL].

> Mounting panel thickness is 1 to 15mm. Insert the FIR-101 from the front of the panel. Catch the mounting brackets to the holes right and left of the case, and screw to fix.

♠ Notice

Do not screw with excessive force, or the case may be bent, because it is made of resin. Torque to screw is approximately 1.2kgf·cm.



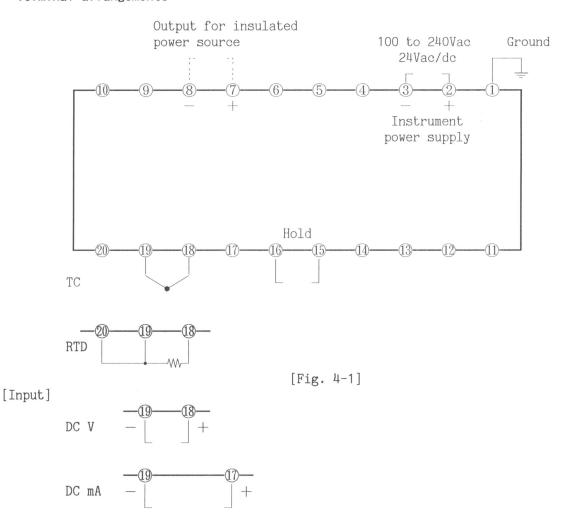
(Fig. 3.4-2)

4. Wiring connection



- Use a thermocouple and compensating lead wire applicable to the input specifications of this indicator.
- Use a 3-wire system of RTD applicable to the input specifications of this indicator.
- This indicator has no built-in power switch nor fuse. It is therefore recommended that the units be provided in the circuit near the external indicator.
- In case of 24Vdc, do not make a mistake on the polarity.
- When wiring, keep input wire (Thermocouple, RTD, etc.) away from AC source and load wire to avoid external interference.
- Use a thick wire (1.25 to 2.0mm²) for the earth ground.

Terminal arrangements

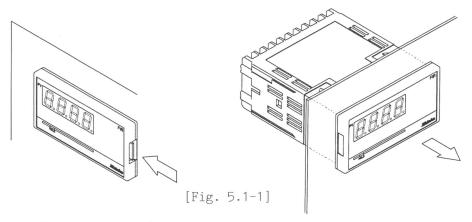


- The terminal block of this instrument is designed to wire from the upper side. Lead wire must be inserted from the upper side of the terminal, and fasten by the terminal screw.
- · Dotted line shows the option, no terminal is equipped if it is not specified.

5. Set-up

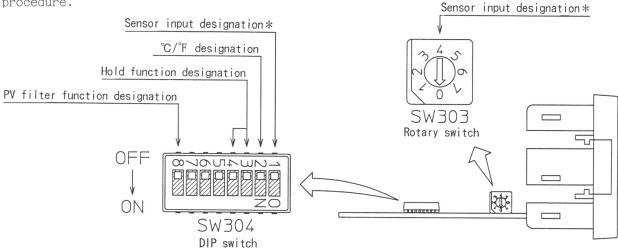
5.1 Taking the internal assembly out

Before the power supplied to this instrument is turned on, take the internal assembly out from the case by pushing the hook (right side of the frame) to arrow direction and holding the notches.



5.2 Switch setting (multi-function)

Using small slotted screwdriver and tweezers, set the Sensor input, Unit °C or °F, Hold function and PV filter function by rotary switch and DIP switch with following procedure.



The following items can be designated by the DIP switch (SW304). Factory adjusted as all switches OFF [####]. [Table 5.2-1]

Item	Sw No.	Designation	Switch Status
Sensor input	1	K, J, R, B, N, PL-Ⅱ, Pt100, JPt100	No.1 OFF
	(*)	S, E, T, C, 4~20mA, 0~20mA, 0~1V	No.1 ON
°C/°F	2	$^{\circ}\mathbb{C}$	No.2 OFF
		°F	No.2 ON
Hold function	3 and 4	Hold (PV at that time)	No.3 OFF No.4 OFF
		Peak hold	No.3 ON No.4 OFF
		Bottom hold	No.3 OFF No.4 ON
PV filter function	8	No PV filter applied	No.8 OFF
		1 second of PV filter	No.8 ON

Switch No. 5, 6 or 7 is not used. It is not effective even if it is set to ON side.

*: The sensor input can be designated by the combination of this item and the rotary switch. (SW303)

Rotary Sw		DIP Sw.	Type of sensor	Scale	range
7 4 5 C	0	OFF	К	−200 to 1370°C	—320 to 2500°F
745°	1	OFF	J	-200 to 1000°C	-320 to 1800°F
7450 1200	2	OFF	R	0 to 1760°C	0 to 3200°F
245	3	OFF	В	0 to 1820°C	0 to 3300°F
345 NO 0	4	OFF	PL-Ⅱ	0 to 1390°C	0 to 2500°F
245	5	OFF	N	0 to 1300°C	0 to 2300°F
245 200	6	OFF	Pt100	−199.9 to 850.0°C	-199.9 to 999.9°F
2450 200	7	OFF	JPt100	−199.9 to 500.0°C	-199.9 to 900.0°F
745 NO 0	0	ON	S	0 to 1760°C	0 to 3200°F
245	1	ON	E	0 to 1000°C	0 to 1800°F
3450	2	ON	Т	−199.9 to 400.0°C	-199.9 to 750.0°F
3450	3	ON	C (W/Re5-26)	0 to 2315°C	0 to 4200°F
2450	4	ON	4 to 20mAdc	0.0 to	100.0
3450	5	ON	0 to 20mAdc	0.0 to	100.0
245 NO 0	6	ON	0 to 1Vdc	0.0 to	100.0

5.3 Insertion of the internal assembly

When the set-up is completed, insert the internal assembly into the case. Surely insert the assembly until it is locked by the hook on the right side of the instrument. (sounds click)

♠ Notice

Do not make a mistake about the top and bottom of the internal assembly. If inserting the assembly into the case by force mistaking the direction, the printed circuit board may be damaged.

6. Measurement

After completion of the mounting to the control panel and wiring connections, check the connection again and turn the power supplied to the FIR-101-M ON.

For approx. 2s after the power ON, the type of sensor and the unit are indicated on PV display (See below table 6-1).

After that, the actual temperature is indicated and starts measurement.

[Table 6-1]

Input	°C	°F	
K J R B P L – II N S E T C	יה יש רישמר כיעוחירירי יש היש ריזריזריזריזריזריזריזריזריזריזריזריזריזר	73-95-2-M-C 73-95-2-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-	
Pt100	Pr C	PT F	
JPt100	JPrC	JPTF	
4 to 20mAdc	428	42A	
0 to 20mAdc	028	02A	
0 to 1Vdc	0 18	0 IB	

How to use the Hold function

Make the terminal between 1 and 1 short status. Hold function is canceled if the terminal between 1 and 1 is open.

As for the Hold function

Hold : PV display is held at that time.

Peak hold: PV display is held at the maximum value it has ever reached. Bottom hold: PV display is held at the minimum value it has ever reached.

As for the PV filter function

PV filter function is the function by software having the same effect as CR filter. It operates the first order lag of the input value, and suppress the input noise influence.

When the input changes in step state as shown [Fig. 5.2-2], it slowly changes as [Fig. 5.2-3].

1 second of PV filter means the time to reach 63% of input value.



7. Other functions

(1) Burnout function

(Upscale)

When the thermocouple or RTD is burnt out or the input value reaches [Rated scale maximum value +1% of rated scale span] or greater, PV display blinks [-]. With the input RTD Pt100 (°F), the rated scale maximum value is 999.9, if the input value is greater than the maximum value, it blinks [

When the input value falls [Rated scale minimum value -1% of rated scale span] or

less, PV display blinks [$_$]. With the input Thermocouple T or RTD, the rated scale minimum value is -199.9, if the input value is less than the minimum value, PV display blinks [___].

(2) Self-diagnostic function

It watches the CPU by watchdog timer, and when any abnormal status is found on the CPU, it makes the indicator to initial status by making all functions off.

(3) Automatic cold junction temperature compensation (Thermocouple input type)

It detects the temperature at the connecting terminal between thermocouple and instrument, and always makes the reference junction electrically to 0°C [32°F] status.

(4) Warm-up indication

For approximately 2s after the power supplied to the instrument is turned on, the type of input and the unit are indicated on the PV display.

8. Specifications

8.1 Standard specifications

: Flush Mounting method

Display (PV) : Red LED display, 4 digits, size $14.3(H) \times 8(W)$ mm

Indicating accuracy

Thermocouple input: Within $\pm 0.2\%$ of input range full scale $\pm 1 \mathrm{digit}$

however,

for R or S input, range 0 to 200°C (0 to 400°F),

within $\pm 4^{\circ}$ C (8°F)

When B input, range 0 to 300° C (0 to 600° F), without the range of accuracy guarantee

(Cold junction compensating accuracy, $\pm 1^{\circ}$ C, at $25\pm 25^{\circ}$ C)

: Within $\pm 0.2\%$ of input range full scale $\pm 1 \text{digit}$ RTD input : Within $\pm 0.2\%$ of input range full scale $\pm 1 \mathrm{digit}$ Current input : Within $\pm 0.2\%$ of input range full scale $\pm 1 \mathrm{digit}$ Voltage input

Input sampling period : 0.125 seconds

Thermocouple : K, J, R, S, B, E, T [JIS, IEC], C (W/Re5-26) [ASTM], N (IEC)

and PL-∏ (NBS)

External resistance, 100Ω or less

When input burnout, Upscale

: Pt100 (JIS, IEC), JPt100 3-wire system RTD

Allowable input lead wire resistance, 10Ω or less per wire

When input burnout, Upscale

: 0 to 20mAde, 4 to 20mAde Current

Input impedance, 50Ω

When input burnout, O to 20mA, the same as 0mA

4 to 20mA, Downscale

Voltage : 0 to 1Vdc

> Input impedance, $1M\Omega$ or greater Allowable input voltage, 5V or less

Allowable signal source resistance, $2k\Omega$ or less

When input burnout, Upscale

: 100 to 240Vac, 50/60Hz, 24Vac/dc, 50/60Hz Supply voltage

Allowable voltage

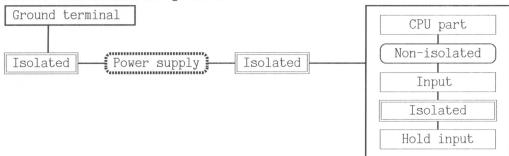
: In case of 100 to 240Vac ... 85 to 264Vac fluctuation

In case of 24Vac/dc 20 to 28Vac/dc

Ambient temperature: 0 to 50°C (32 to 122°F) Ambient humidity : 35 to 85%RH (non-condensing)

Power consumption : Approx. 15VA

Circuit insulation configuration



Insulation resistance

 $10M\Omega$ or greater at 500Vdc

Dielectric strength

Between input terminal and ground terminal, 1.5kVac for 1 minute Between power terminal and ground terminal, 1.5kVac for 1 minute Between input terminal and power terminal, 1.5kVac for 1 minute

Weight

: Approx. 300 g

External dimension : $96 \times 48 \times 110 \text{mm}$ (W×H×D)

Material

: Bezel and Case, Flame resistance resin

Color

: Bezel and Case, Light gray

Attached functions : Multi-range function

Multi-function

Self-diagnostic function

Automatic cold junction temperature compensating function

Sensor burnout function [upscale, downscale]

Warm-up display function

Accessories

: Mounting bracket (one-touch type) 1 set

[When option: BL is applied, screw type of bracket.]

Instruction manual 1 copy Unit nameplate 1 sheet Terminal cover 1 piece [only when option: TC is applied.]

8.2 Optional specifications

Color black [BK]

Front panel: Dark gray, Case: Black

Screw type mounting bracket [BL]

Panel thickness, 1 to 15mm

Terminal cover [TC]

Electrical shock protecting terminal cover

Drip-proof Dust-proof [IP]

Drip-proof and Dust-proof specification (IP54)

· Effective only panel surface, case part is excluded.

· The control panel surface to be mounted should be vertical.

Output for insulated power source [P24]

Output: $24 \pm 3 \text{Vdc}$ (In case load current is 30 mA.)

Ripple voltage: within 200mV (In case load current is 30mA.)

PV display Green [GP]

Color of the PV display is green LED.

9. When troubled

When troubled, refer to the following items after checking the power and the wiring.

№ Warning

Turn the power supplied to the instrument off before wiring or checking done. If working or touching the terminal with the power on status, there is a possibility of Electric Shock which can cause severe injury or death.

Phenomenon	Presumed cause and the action
If [] is blinking on PV display.	 Thermocouple or RTD is burnt out. [In case of Thermocouple] If the input terminal between (8) and (9) of the instrument is shorted, and if nearby room temperature is indicated, the instrument should be normal and sensor may be burnout. [In case of RTD] If approx. 100 Ω of resistance is connected to the input terminal between A and B of the instrument and between B and B is shorted, and if nearby 0°C (32°F) is indicated, the instrument should be normal and sensor may be burnout. Lead wire of thermocouple or RTD is not surely mounted to the instrument terminal.
If [] is blinking on PV display.	 Polarity of thermocouple or compensating lead wire is reverse. Codes (A, B, B) of RTD does not agree with the instrument terminal.
If the value on PV display does not change	 Hold function is working. → Release the function.
If indication of PV display is abnormal or unstable.	 Designation of the Sensor input is improper. ⇒ Set the Sensor input properly by Rotary switch and DIP switch. Temperature unit (°C or °F) is mistaken. ⇒ Set the unit properly by DIP switch. Specification of the Thermocouple or RTD is improper. AC leaks into thermocouple or RTD circuit. There is an equipment to send out inductive fault or noise near the indicator.

If happened unclear phenomenon other than above mentioned, make inquiries about the matters at our agency or your shop where purchased.

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