

Control Module

QTC1-

Mounting and wiring instruction manual



Shinko

Preface

Thank you for purchasing our control module [QTC1-□].

This manual contains instructions for the mounting and wiring when operating the control module [QTC1-□].

To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.

For details on how to use it, refer to the instruction manual (detailed version) of each model.

Please access our website from the following URL or QR code to download the instruction manual (detailed version).

https://shinko-technos.co.jp/e/download/d_manual_download.html#Q



Notes

- This instrument should be used in accordance with the specifications described in the manual. If it is not used according to the specifications, it may malfunction or cause a fire.
- Be sure to follow the warnings, Cautions and notices. If they are not observed, serious injury or malfunction may occur.
- The contents of this instruction manual are subject to change without notice.
- Care has been taken to ensure that the contents of this instruction manual are correct, but if there are any doubts, mistakes or questions, please inform our sales department.
- This instrument is designed to be installed on a DIN rail within a control panel. If it is not, measures must be taken to ensure that the operator does not touch power terminals or other high voltage sections.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.
- Shinko Technos Co., Ltd. is not liable for any damage or secondary damage(s) incurred as a result of using this product, including any indirect damage.

SAFETY PRECAUTIONS (Be sure to read these preCautions before using our products.)

The safety preCautions are classified into categories: "Warning" and "Caution".

Depending on circumstances, procedures indicated by ⚠ **Caution** may result in serious consequences, so be sure to follow the directions for usage.



Warning

Procedures which may lead to dangerous conditions and cause death or serious injury, if not carried out properly.



Caution

Procedures which may lead to dangerous conditions and cause superficial to medium injury or physical damage or may degrade or damage the product, if not carried out properly.



Warning

- To prevent an electrical shock or fire, only Shinko or qualified service personnel may handle the inner assembly.
- To prevent an electrical shock, fire, or damage to instrument, parts replacement may only be undertaken by Shinko or qualified service personnel.



Safety PreCautions

- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office. (Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protective equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Proper periodic maintenance is also required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

Meaning of Warning Message on Model Label



Caution

If do not handle this instrument correctly, may suffer minor or moderate injury or property damage due to fire, malfunction, or electric shock. Please read this manual carefully and fully understand it before using it.



Caution with Respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument.

In the case of resale, ensure that this instrument is not illegally exported.

Precautions for Use

1. Installation Precautions



Caution

This instrument is intended to be used under the following environmental conditions (EN61010-1):

- Pollution degree 2

Ensure the mounting location corresponds to the following conditions:

- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of -10 to 50°C (14°F to 122°F) that does not change rapidly, and no icing
- An ambient non-condensing humidity of 35 to 85%RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil or chemicals or the vapors of these substances can come into direct contact with the unit.
- When installing this unit within a control panel, please note that ambient temperature of this unit – not the ambient temperature of the control panel – must not exceed 50°C (122°F).

Otherwise the life of electronic components (especially electrolytic capacitor) may be shortened.

* Avoid setting this instrument directly on or near flammable material even though the case of this instrument is made of flame-resistant resin.

2. Wiring Precautions



Caution

- Do not leave bits of wire in the instrument, because they could cause a fire and malfunction.
- When wiring, use a crimping pliers and a solderless terminal with an insulation sleeve in which an M3 screw fits.
- The terminal block of this instrument has a structure that is wired from the left side.
Be sure to insert the lead wire into the terminal of the instrument from the left side and tighten the terminal screw.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the screw or case may be damaged.
- Do not pull or bend the lead wire with the terminal as the base point during or after wiring work.
It may cause malfunction.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument.
(Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 2 A)
- When wiring the power supply (24 VDC), do not confuse the polarities.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.
- Use the thermocouple and compensation lead wire that match the sensor input specifications of the instrument.
- Use a RTD of 3-conducting wire type that meets the sensor input specifications of this instrument.
- When using a relay contact output type, externally use a relay according to the capacity of the load to protect the built-in relay contact.
- Separate the input line (thermocouple, RTD, etc.) from the power line and load line.

3. Operation and Maintenance Precautions



Caution

- It is recommended that auto-tuning (AT) be performed on the trial run.
- Do not touch live terminals. This may cause electrical shock or problems in operation.
- Turn the power supply to the instrument OFF when retightening the terminal or cleaning.
Working on or touching the terminal with the power switched ON may result in severe injury or death due to electrical shock.
- Use a soft, dry cloth when cleaning the instrument.
(Alcohol based substances may tarnish or deface the unit.)
- As the panel part is vulnerable, be careful not to put pressure on, scratch or strike it with a hard object.

4. Compliance with Safety Standards



Caution

- Use the recommended fuse as described in the instruction manual.
- For analog input
 - When inputting voltage or current, set the input type to match the input specification.
 - Do not use for measurement of circuits that fall into measurement categories II, III, or IV.
 - Do not use for measurement of objects to which a voltage exceeding 30 Vrms or 60 V DC is applied.
- If the instrument is used in a manner not specified by the manufacturer, the protection provided by the instrument may be impaired.
- Use equipment that is reinforced-insulated or double-insulated from the primary power supply for external circuits connected to this instrument.

Contents

1. OVERVIEW	5
2. MODEL.....	6
2.1 Model	6
3. NAME AND FUNCTIONS.....	8
3.1 Control Module QTC1- <input type="checkbox"/>	8
4. COMMUNICATION PARAMETER SETTING.....	10
4.1 Communication Parameter Setting	10
4.1.1 Selection of Communication Specifications	10
4.1.2 Selection of Module Address	11
4.1.3 Setting of CUNet communication specification	11
5. MOUNTING	12
5.1 External Dimensions (Scale: mm)	13
5.2 Mounting	14
6. WIRING	16
6.1 Recommended Terminal.....	16
6.2 Using Terminal Cover Precaution.....	16
6.3 Terminal Arrangement	17
6.3.1 Input and Output Terminal Arrangement.....	17
6.3.2 Power Supply and Serial Communication / CUNet Communication Terminal Arrangement	18
6.3.3 Connector Arrangement for Event Input and Event Output Section.....	19
6.3.4 Connector Arrangement for CT Input Section	19
7. SPECIFICATIONS.....	19

1. Overview

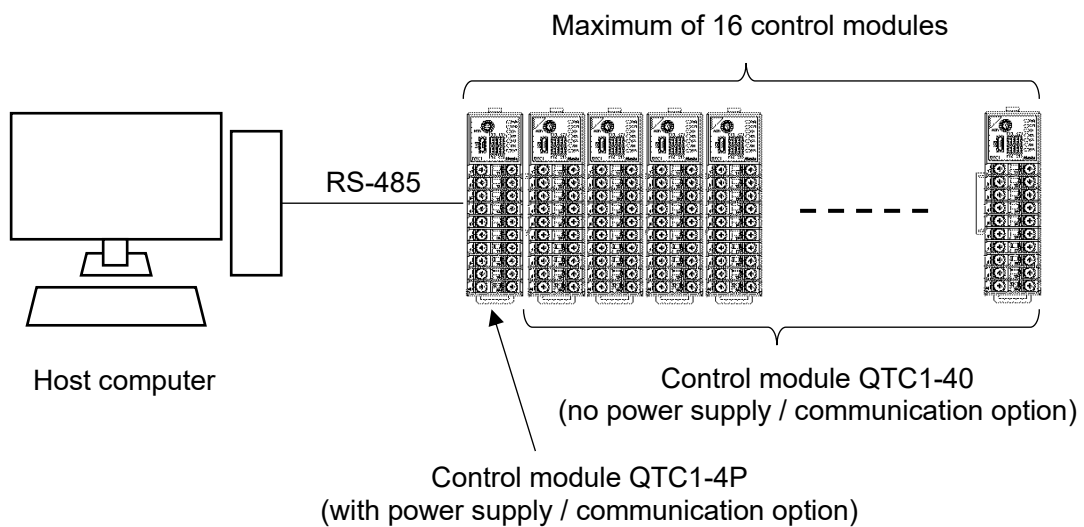
This instrument is a control module that can be 2 channels or 4 channels controlled.

A multi-point control system can be configured with the control module alone, or via a host computer or PLC.

A maximum of 16 instruments can be connected via BUS, and a maximum of 64 points can be controlled.

One block connected to BUS is called "1 unit".

In addition, a maximum of 16 units can be connected using the communication expansion module QMC1-C□ and a maximum of 1024 points can be controlled.



2. Model

2.1 Model

Model														
QTC1-	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Number of Ch	2													2 channels
	4													4 channels
Power supply / communication option	0													No option
	P													With power supply / upper communication function
	C													With power supply / CUnet communication function
Wiring type		T												Terminal block type
		C												Connector type
CH1 Control output			<input type="checkbox"/>											Refer to output code table
CH2 Control output			<input type="checkbox"/>											
CH3 Control output (*1)				<input type="checkbox"/>										
CH4 Control output (*1)					<input type="checkbox"/>									
CH1 Input							<input type="checkbox"/>							Refer to input code table
CH2 Input							<input type="checkbox"/>							
CH3 Input (*1)								<input type="checkbox"/>						
CH4 Input (*1)									<input type="checkbox"/>					
Heater burnout alarm option (*2)											-0		No option	
											-2		CT 4 points 20 A (*3) (*4)	
											-A		CT 4 points 100 A (*3) (*4)	
Event input/output option											0		No option	
											1		Event input (4 points) (*5) (*6)	
											2		Event output (4 points) (*5) (*6)	

(*1): For QTC1-2□, CH3 and CH4 options are not available.

(*2): Cannot be added to DC current output type or DC voltage output type.

(*3): CT and connector harness are sold separately.

(*4): For QTC1-2□, single-phase/three-phase specifications are available.

(*5): Connector harness is sold separately.

(*6): For QTC1-2□, event input/output (2 points).

Output code table

Output code	Output type
R	Relay contact output
S	Non-contact voltage output (For SSR drive)
A	Direct current output 4 to 20 mA DC
0	Direct current output 0 to 20 mA DC
V	DC voltage output 0 to 1 V DC
1	DC voltage output 0 to 5 V DC
2	DC voltage output 1 to 5 V DC
3	DC voltage output 0 to 10 V DC
C	Open collector output

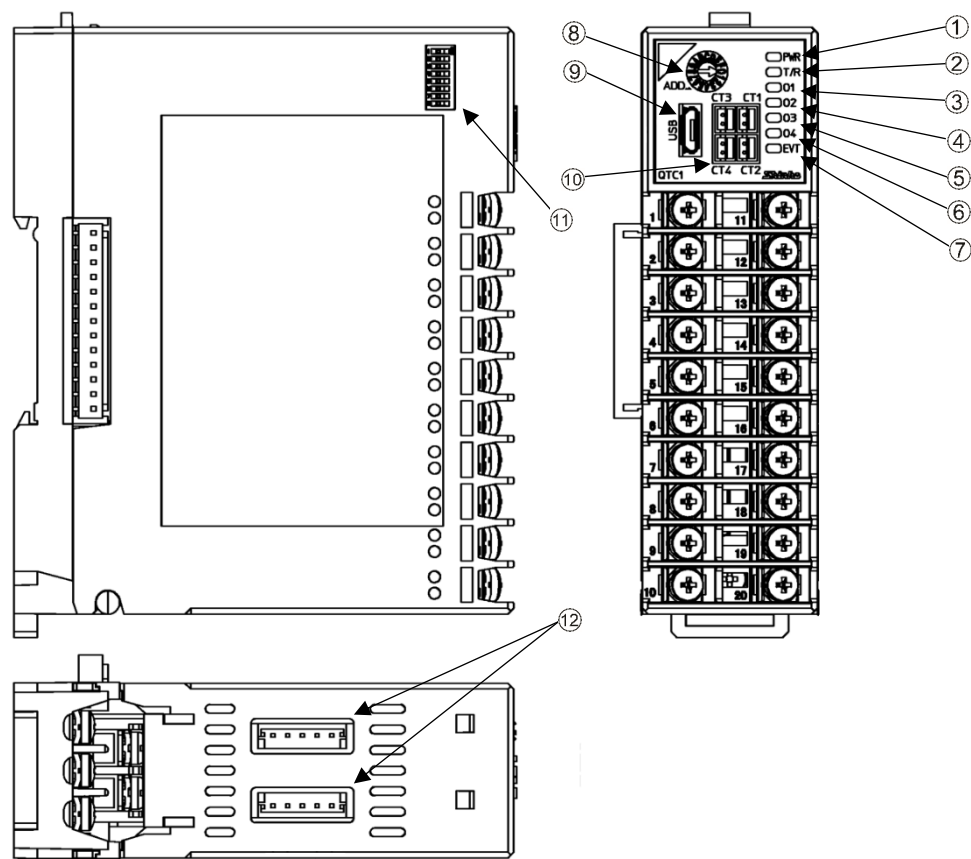
Input code table

Input code	Input type		Range
M	Thermocouple input	K	-200 to 1370 °C
		K	-200.0 to 400.0 °C
		J	-200 to 1000 °C
		R	0 to 1760 °C
		S	0 to 1760 °C
		B	0 to 1820 °C
		E	-200 to 800 °C
		T	-200.0 to 400.0 °C
		N	-200 to 1300 °C
		PL-Ⅱ	0 to 1390 °C
		C (W/Re5-26)	0 to 2315 °C
		K	-328 to 2498 °F
		K	-328.0 to 752.0 °F
		J	-328 to 1832 °F
		R	32 to 3200 °F
		S	32 to 3200 °F
		B	32 to 3308 °F
		E	-328 to 1472 °F
		T	-328.0 to 752.0 °F
		N	-328 to 2372 °F
		PL-Ⅱ	32 to 2534 °F
		C (W/Re5-26)	32 to 4199 °F
	RTD input	Pt100	-200.0 to 850.0 °C
		Pt100	-328.0 to 1562.0 °F
	DC voltage input	0 to 1 V DC	-32768 to 32767
	Direct current input	4 to 20 mA DC (Externally mounted shunt resistor)	-32768 to 32767
		0 to 20 mA DC (Externally mounted shunt resistor)	-32768 to 32767
A	Direct current input	4 to 20 mA DC (Built-in shunt resistor)	-32768 to 32767
		0 to 20 mA DC (Built-in shunt resistor)	-32768 to 32767
V	DC voltage input	0 to 5 V DC	-32768 to 32767
		1 to 5 V DC	-32768 to 32767
		0 to 10 V DC	-32768 to 32767

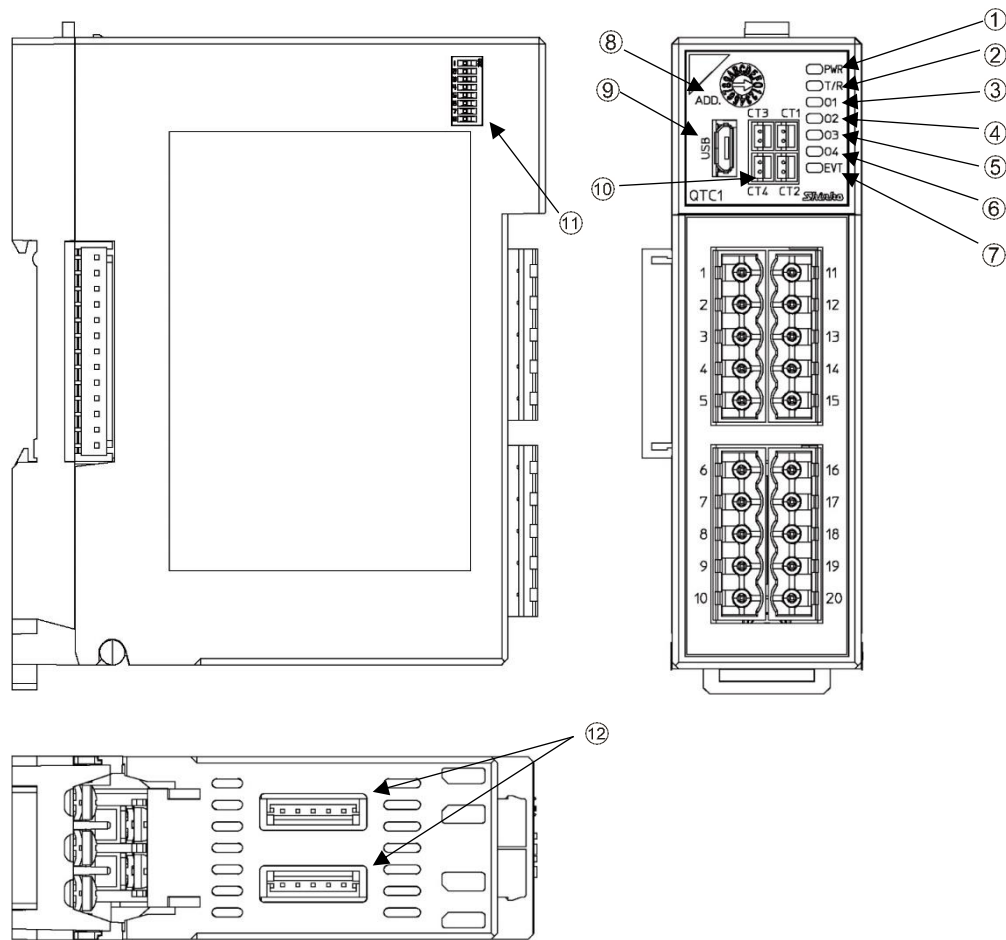
3. Name and Functions

3.1 Control Module QTC1-□

Terminal block type

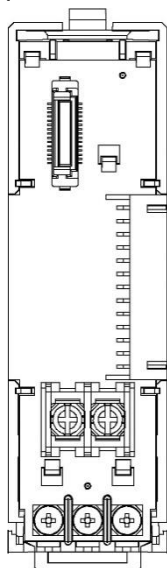


Connector type

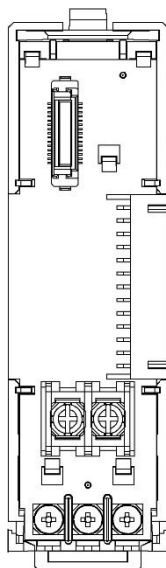


Base part

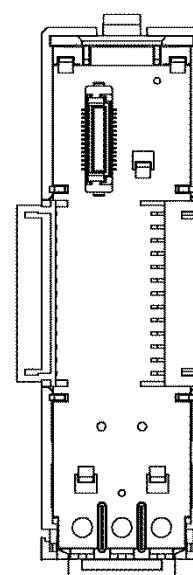
With power supply /
upper communication option



With power supply /
CUnet communication option



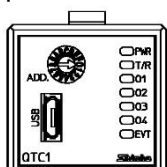
No power supply /
communication option



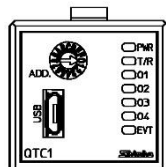
Panel part

Depending on whether have the communication option, the panel design differs.

With power supply /
upper communication option

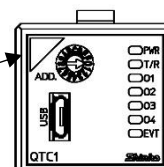


With power supply /
CUnet communication option



No power supply /
communication option

There is a triangle
mark on the upper
left of the panel



Operation indicator

No.	Symbol (color)	Name and Function
①	PWR (Green)	Power indicator
②	T/R (Yellow)	Communication indicator
③	O1 (Green)	CH1 control output indicator
④	O2 (Green)	CH2 control output indicator
⑤	O3 (Green)	CH3 control output indicator
⑥	O4 (Green)	CH4 control output indicator
⑦	EVT (Red)	Event indicator

(*): For QTC1-2□, there are no O3 and O4.

Switch and connector

No.	Symbol	Name and Function
⑧	ADD.	Module address selection rotary switch
⑨	USB	Console communication connector
⑩	CT1	CH1 CT input connector (*1)
	CT2	CH2 CT input connector
	CT3	CH3 CT input connector
	CT4	CH4 CT input connector
⑪		Communication specification selection dip switch
⑫		Event input/output connector (*2) (*3)

(*1): When heater burnout alarm option is added

(*2): When event input/output option is added

(*3): For QTC1-2□, there are no event 3 and event 4.

4. Communication Parameter Setting

4.1 Communication Parameter Setting

4.1.1 Selection of Communication Specifications



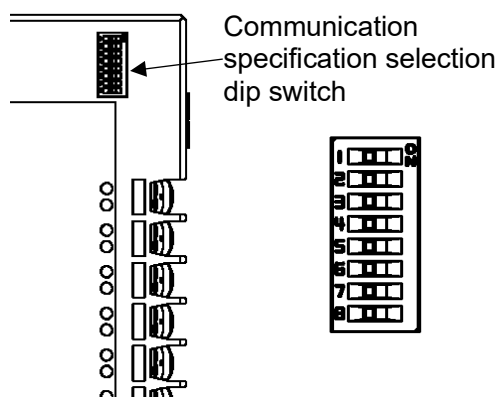
Caution

When connecting to the communication expansion module QMC1-C□, the communication specification selection is not required.

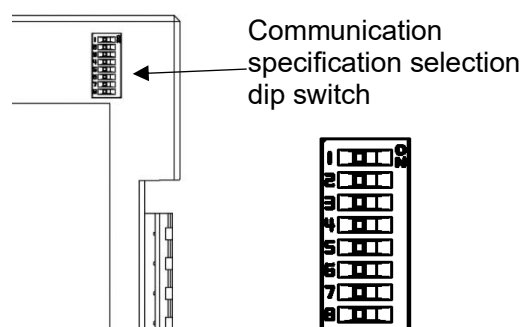
Use it in the factory default (all OFF).

Use the communication specification selection dip switch on the left side of the instrument to select communication specifications.

Terminal block type



Connector type



Select the communication speed, data bit, parity, stop bit and communication protocol.

All are off when shipped from the factory.

- Communication speed: 57600 bps
- Data bit: 8 bits
- Parity: Even
- Stop bit: 1 bit
- Communication protocol: MODBUS specification

(1) Selection of communication speed

Communication specification selection dip switch		Communication speed
1	2	
OFF	OFF	57600 bps
ON	OFF	38400 bps
OFF	ON	19200 bps
ON	ON	9600 bps

(2) Selection of data bit, parity and stop bit

Communication specification selection dip switch			Data bit, parity and stop bit
3	4	5	
OFF	OFF	OFF	8 bits, Even, 1 bit
ON	OFF	OFF	8 bits, Even, 2 bits
OFF	ON	OFF	8 bits, Odd, 1 bit
ON	ON	OFF	8 bits, Odd, 2 bits
OFF	OFF	ON	8 bits, None, 1 bit
ON	OFF	ON	8 bits, None, 2 bits

(3) Selection of communication protocol

Communication specification selection dip switch	Communication protocol
6 (*)	
OFF	MODBUS specification
ON	SIF specification

(*): Valid for QTC1-4P (with power supply / upper communication function)

Dip switches No.7 and No.8 does not use. Leave it OFF.

4.1.2 Selection of Module Address

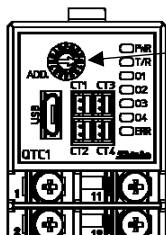
⚠ Caution

When SIF specification is selected in "Selection of communication protocol", select module addresses from 1 to consecutive numbers.

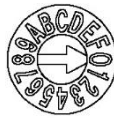
If select MODBUS specification, select any number from 0 to F (1 to 16).

The module address is selected with the rotary switch.

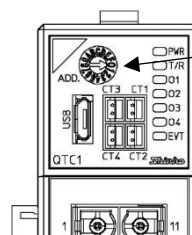
Terminal block type



Module address selection
rotary switch



Connector type



Module address selection
rotary switch



Use a small flat blade screwdriver to select the module address.

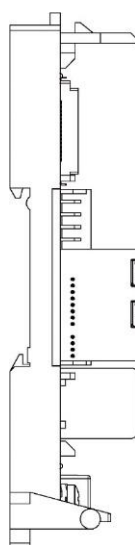
The value obtained by adding 1 to the value of the selected rotary switch becomes the module address.

Module address: 0 to F (1 to 16)

Rotary switch	0	1		9	A	B		F
Module address	1	2		10	11	12		16

4.1.3 Setting of CUnet communication specification

The CUnet communication specifications are set by the dip switches (SW10, SW11) on the base part.



CUnet communication specification
setting dip switch



SW10



SW11

SW	番 号	状 態		工場出荷時
SW10	1	Station address setting	Bit0 ON: Enable, OFF: Disable	Disable
	2		Bit1 ON: Enable, OFF: Disable	Disable
	3		Bit2 ON: Enable, OFF: Disable	Disable
	4		Bit3 ON: Enable, OFF: Disable	Disable
	5		Bit4 ON: Enable, OFF: Disable	Disable
	6		Bit5 ON: Enable, OFF: Disable	Disable
	7	Communication speed setting	7:OFF 8:OFF 12Mbps 7:ON 8:OFF 6Mbps 7:OFF 8:ON 3Mbps 7:ON 8:ON Disable (12 Mbps)	12 Mbps
	8			
SW11	1	Master address setting	Bit0 ON: Enable, OFF: Disable	Disable
	2		Bit1 ON: Enable, OFF: Disable	Disable
	3		Bit2 ON: Enable, OFF: Disable	Disable
	4		Bit3 ON: Enable, OFF: Disable	Disable
	5		Bit4 ON: Enable, OFF: Disable	Disable
	6		Bit5 ON: Enable, OFF: Disable	Disable
	7	Number of occupied (OWN) items selection(*)	7: OFF 8: OFF 1 item 7: ON 8: OFF 2 items 7: OFF 8: ON 3 items 7: ON 8: ON 4 items	1 item
	8			

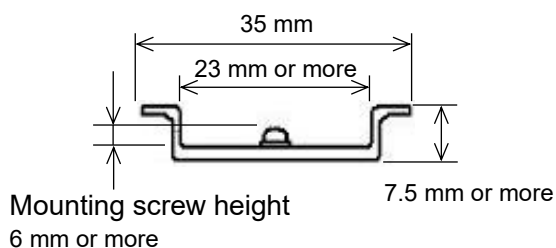
(*): The following items are allocated to global memory for each module.

Number of occupied (OWN) items	QTC1			
	Read Item		Write item	
1	PV (including difference): 03E8-03EB		SV:	0018-001B
2	Status flag 1:	03F4-03F7	Control Allowed/Prohibited: 0004-0007	
3	MV:	03EC-03EF	Auto/Manual control:	0010-0013
4	SV:	03F0-03F3	Manual control MV:	0014-0017

5. Mounting

⚠ Caution

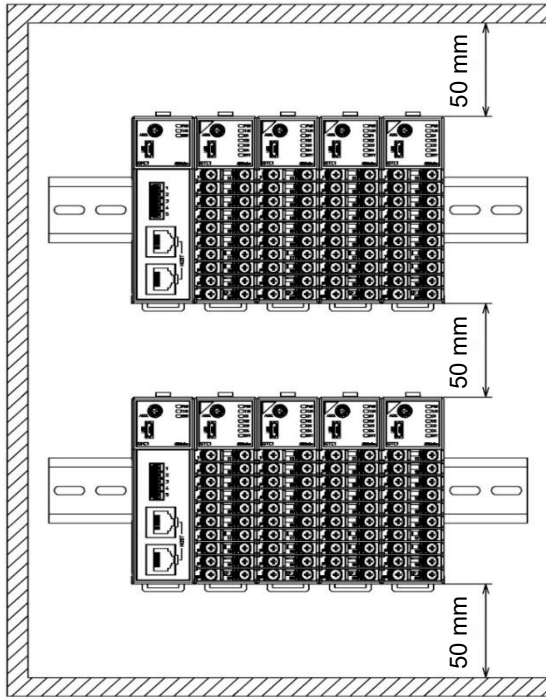
- When mounting or removing this instrument, be sure to turn off the power supply to this instrument.
- Mount the DIN rail horizontally.
- This instrument fits the following DIN rails.
Top hat rail TH35 JIS C 2812-1988



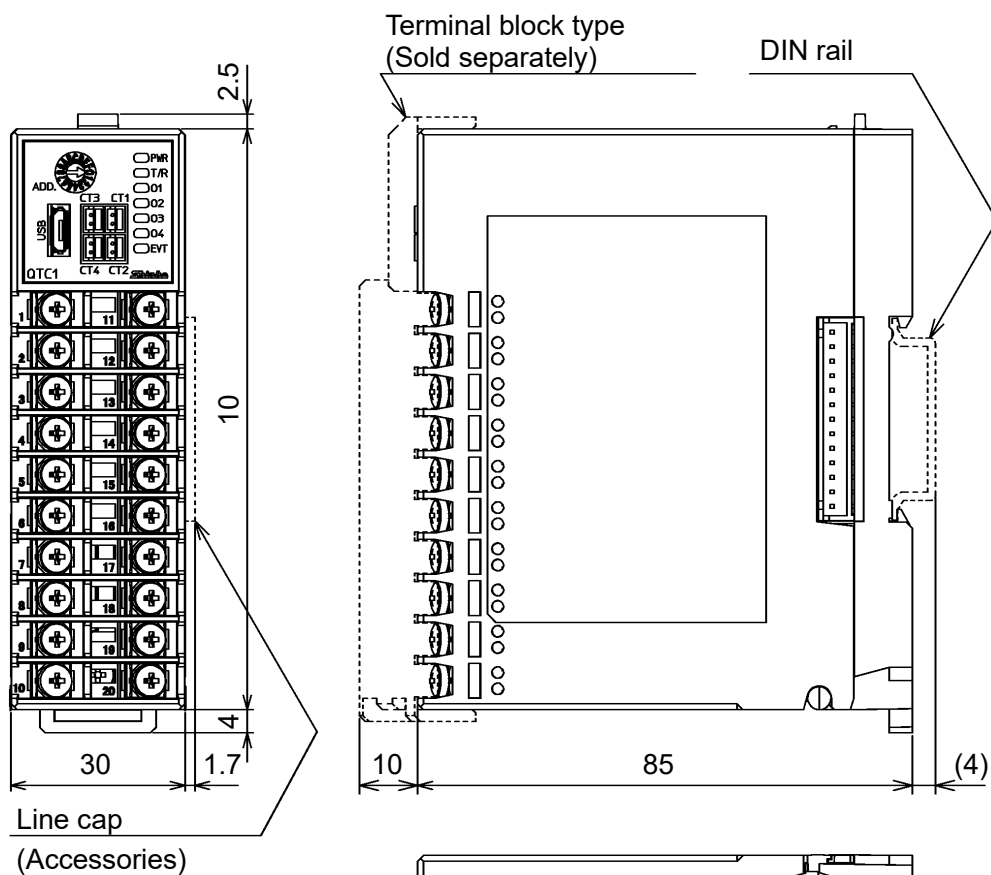
Width: 35 mm
Height: 7.5 mm or more
Groove width: 23 mm or more
DIN rail mounting screw height: 6 mm or more
(For DIN rail height 7.5 mm)

- If this instrument is mounted in a position susceptible to vibration or shock, mount commercially available end plate at both ends of the instrument.
- When installing, make sure that the orientation (upper and lower) of this instrument is correct.

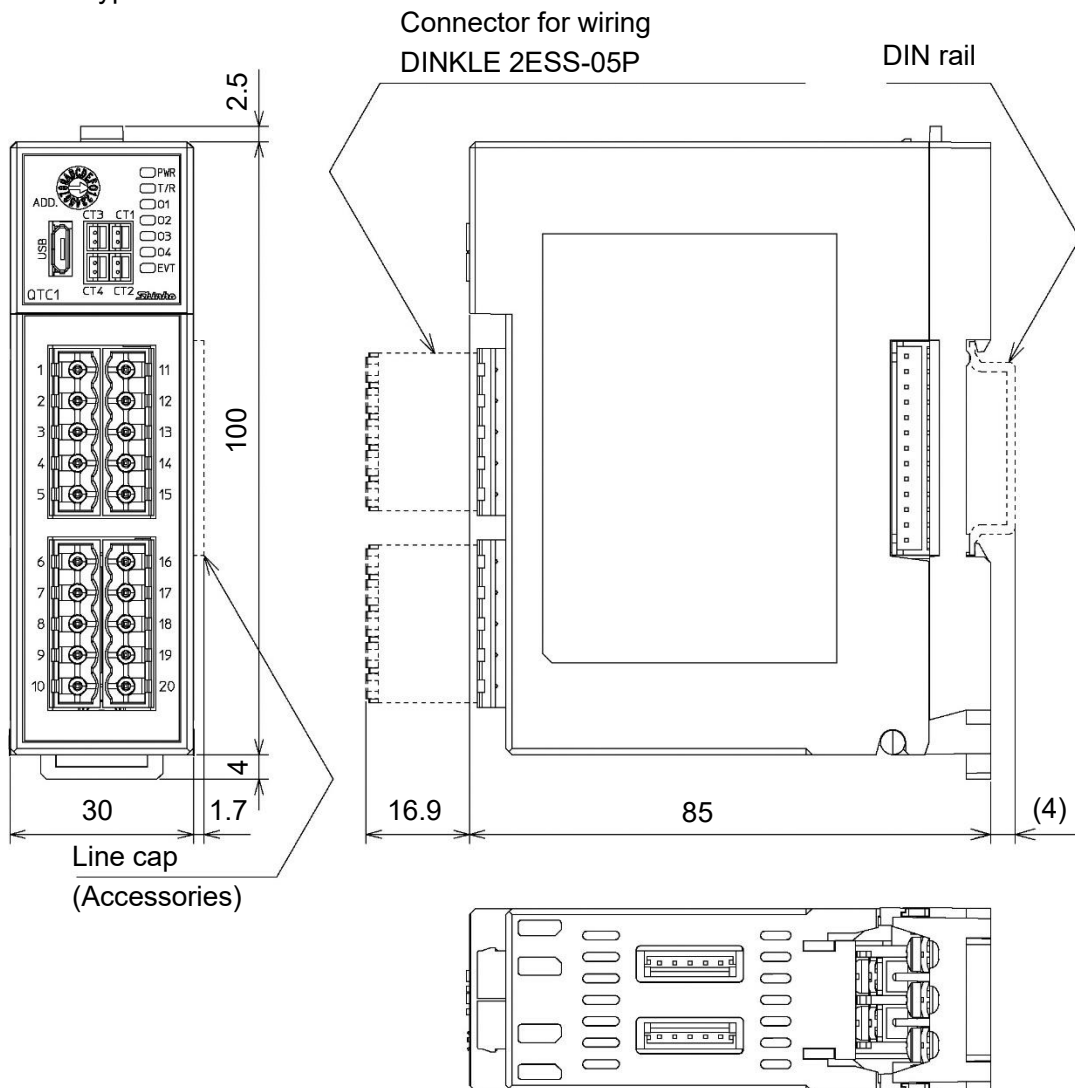
- When mounting or removing this instrument on the DIN rail, it must be tilted slightly. Secure a space of 50 mm or more in the vertical direction of the instrument, considering the wiring space of the power supply/communication line and heat dissipation.



5.1 External Dimensions (Scale: mm)



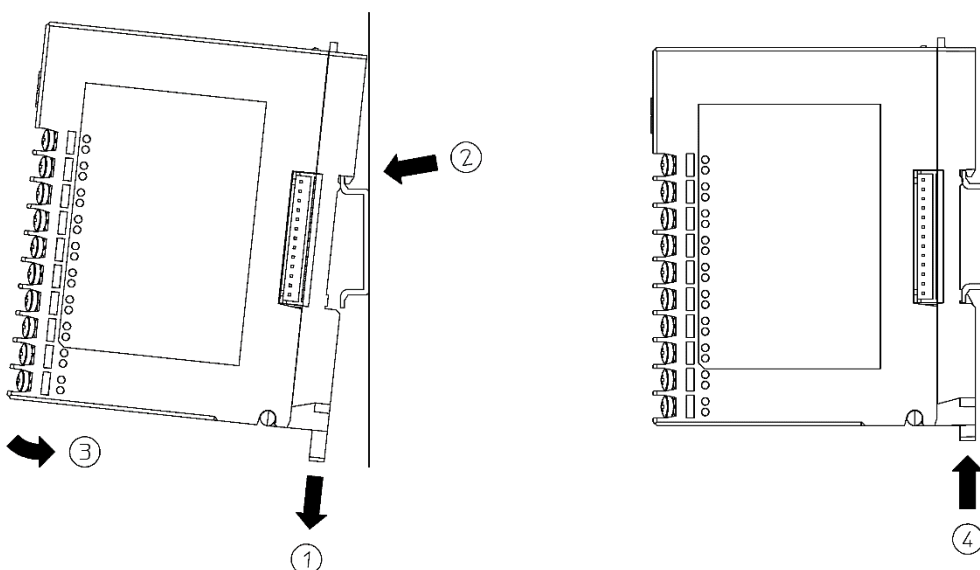
Connector type



5.2 Mounting

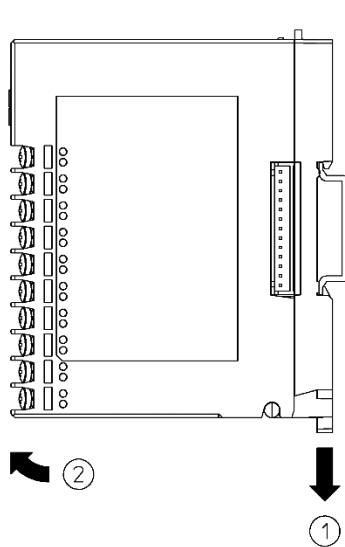
Mounting to the DIN rail

- ① Lower the lock lever of this instrument. (The lock lever of this instrument has a spring structure, but if lower it in the direction of the arrow until it stops, it will be locked in that position.)
- ② Hook the part ② of this instrument onto the top of the DIN rail.
- ③ Insert the lower part of this instrument with the part ② as a fulcrum.
- ④ Raise the lock lever of this instrument.
Make sure it is fixed to the DIN rail.



Removal from the DIN rail

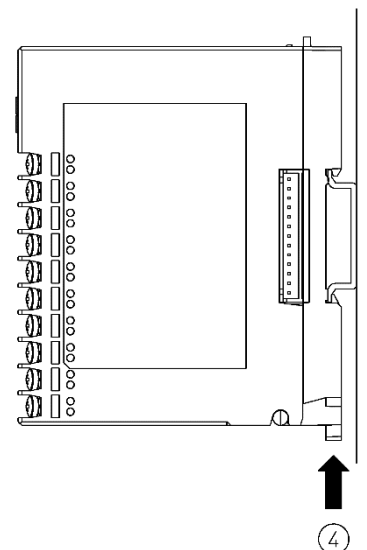
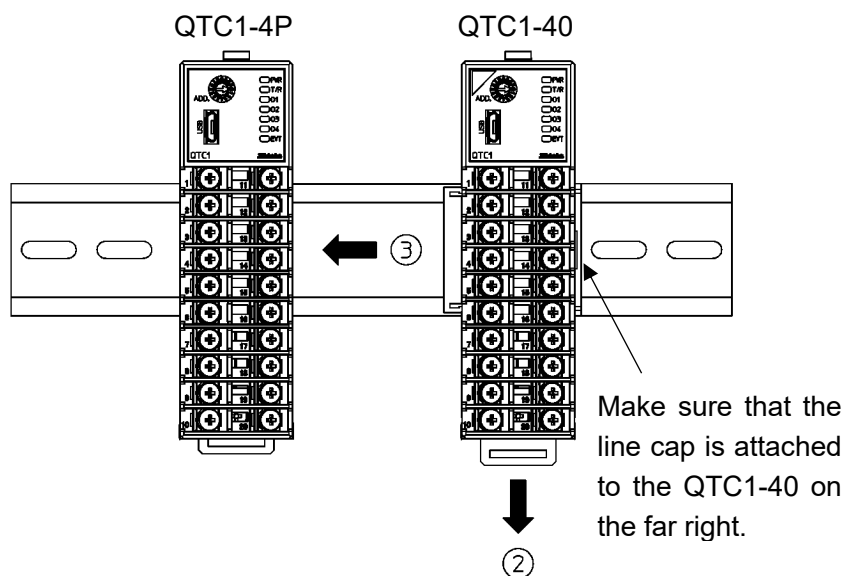
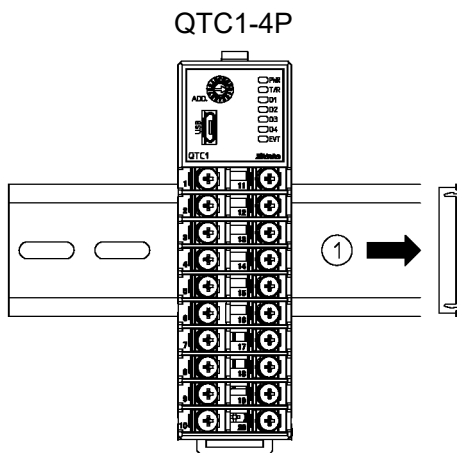
- ① Insert a flat blade screwdriver into the lock lever of this instrument and lower the lock lever until it stops.
- ② Remove this instrument from the DIN rail by lifting it from below.



Mounting multiple modules to the DIN rail

This section describes an example of mounting multiple control modules QTC-4 on the DIN rail.

- ① Remove the line cap on the right side of the QTC1-4P.
- ② Lower the lock lever of the QTC1-40, and mounting the QTC1-40 to the DIN rail.
- ③ Slide the QTC1-40 to the left and connect the connectors to each other.
- ④ Raise the lock lever of this instrument.
Make sure it is fixed to the DIN rail.



6. Wiring



Warning

Turn off the power supply to this instrument before wiring.

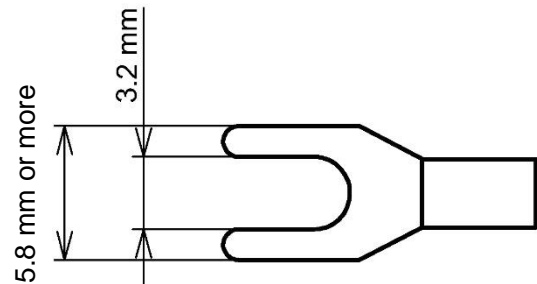
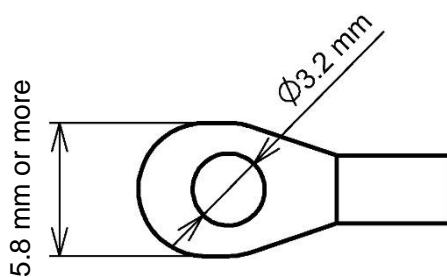
If you work while the power is supplied, you may get an electric shock, which could result in an accident resulting in death or serious injury.

6.1 Recommended Terminal

Use a solderless terminal with an insulation sleeve in which an M3 screw fits as shown below.

Use ring-type solderless terminals for the power supply section, serial communication section and CUnet communication section.

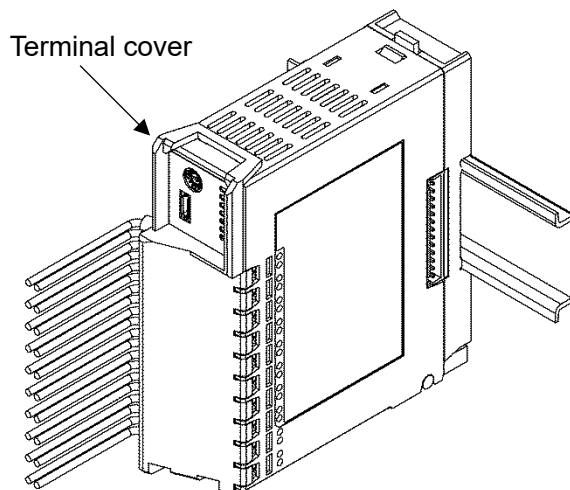
Solderless Terminal	Manufacturer	Model	Compatible wire size	Tightening torque
Y-type	NICHIFU TERMINAL INDUSTRIES CO., LTD.	TMEX1.25Y-3	AWG22 to 16	Input/output section: 0.63 N•m Power supply section: 0.5 N•m Serial communication section: 0.3 N•m CUnet communication section: 0.3 N•m
	J.S.TMFG.CO.,LTD.	VD1.25-B3A	AWG22 to 16	
Ring-type	NICHIFU TERMINAL INDUSTRIES CO., LTD.	TMEX1.25-3	AWG22 to 16	
		TMEX2-3S	AWG16 to 14	
	J.S.TMFG.CO.,LTD.	V1.25-3	AWG22 to 16	
		V2-MS3	AWG16 to 14	



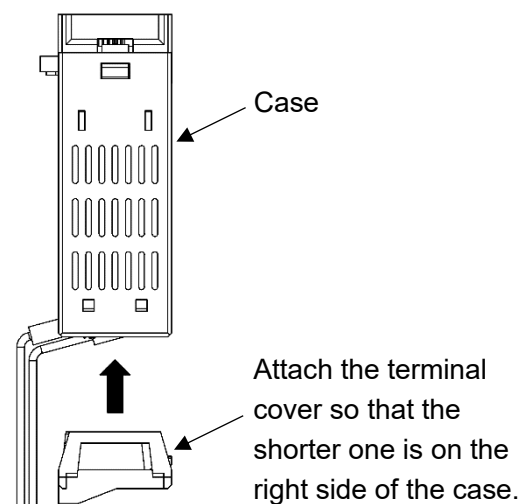
6.2 Using Terminal Cover Precaution

Attach the terminal cover TC-QTC (sold separately) so that the shorter one is on the right side of the case.

For the wiring of terminal numbers 11 to 20, pass through the left side of the terminal cover.



Top of QTC1-4



6.3 Terminal Arrangement

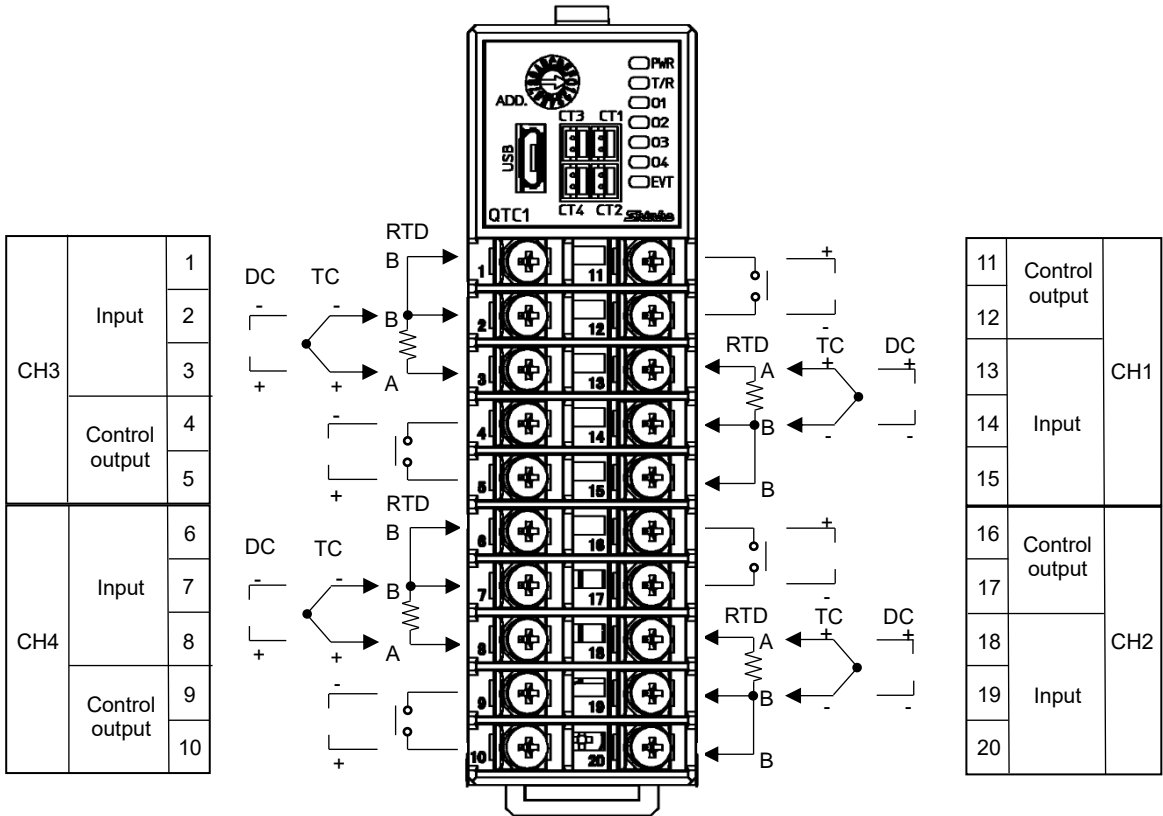
6.3.1 Input and Output Terminal Arrangement



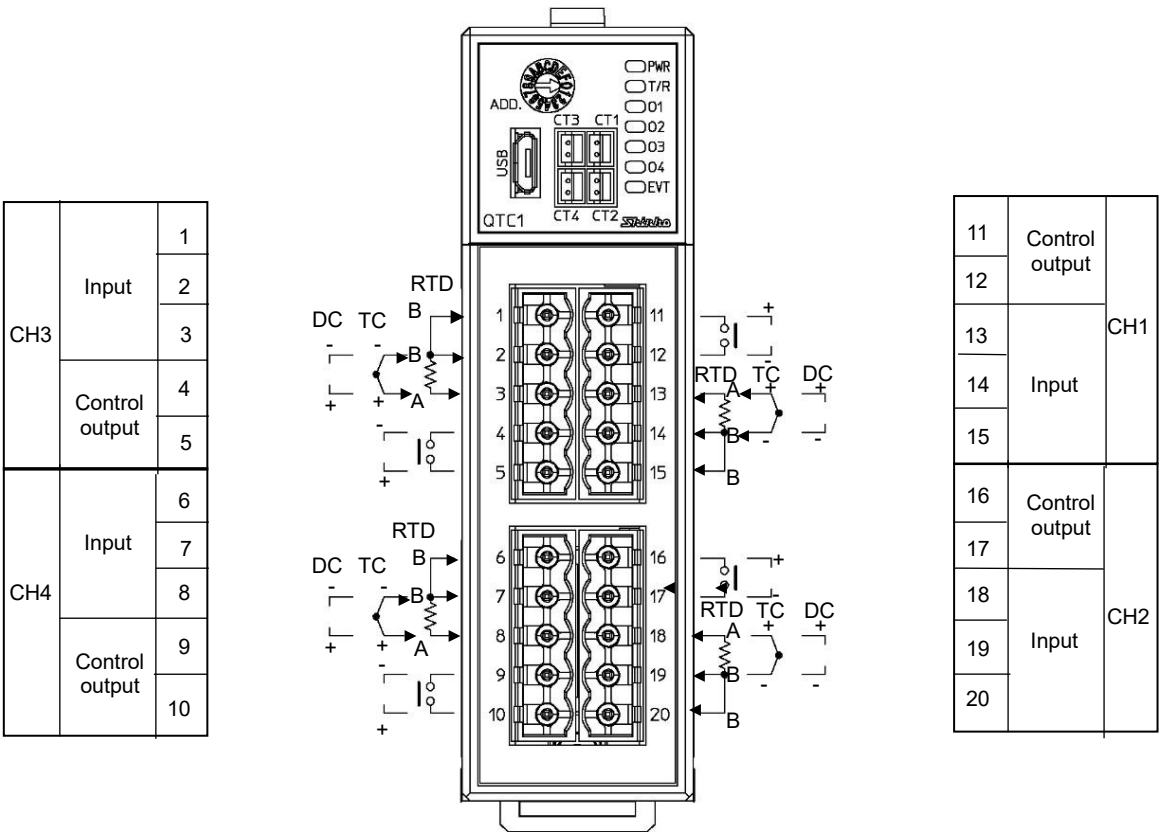
Caution

Note that the order of the terminals for CH1 and CH2 is different from that for CH3 and CH4.
For QTC1-2□, there are no CH3 and CH4.

Terminal block type



Connector type



Caution

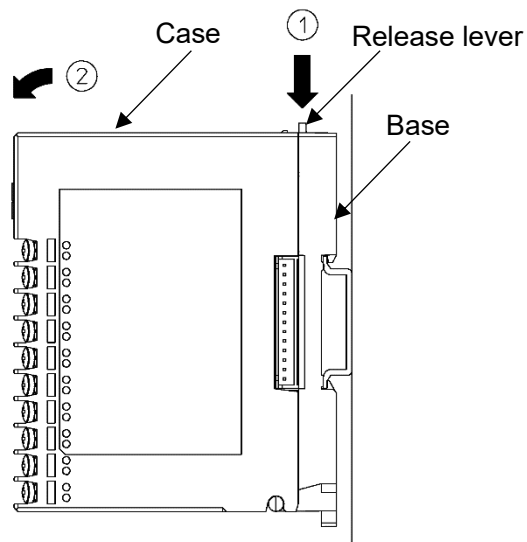
Be sure to use the correct polarity for the power supply voltage (24 V DC).

The terminal block for power supply and serial communication / CUnet communication is located on the base of this instrument.

Wiring by the following procedure.

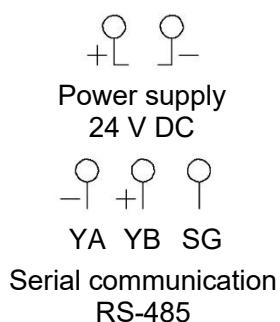
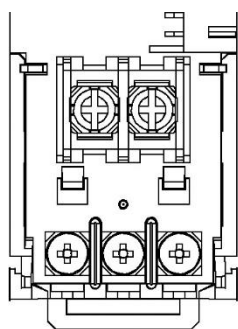
(1) Case removal

- ① Push the release lever on the top of this instrument to unlock it.
- ② Remove the case.

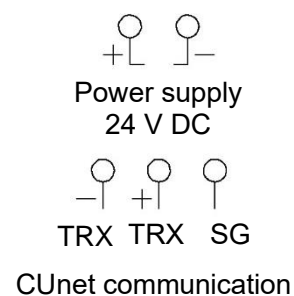
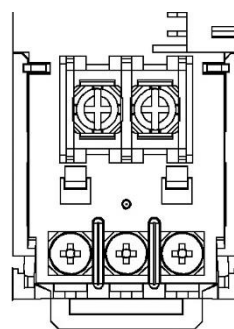


(2) Wiring

Serial communication

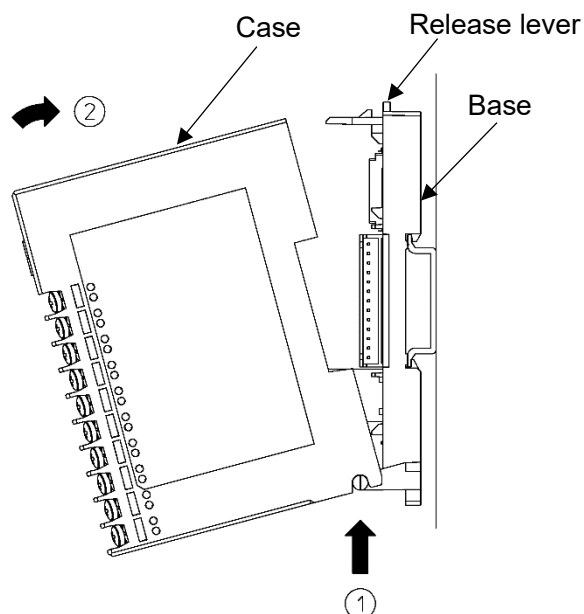


CUnet communication



(3) Case mounting

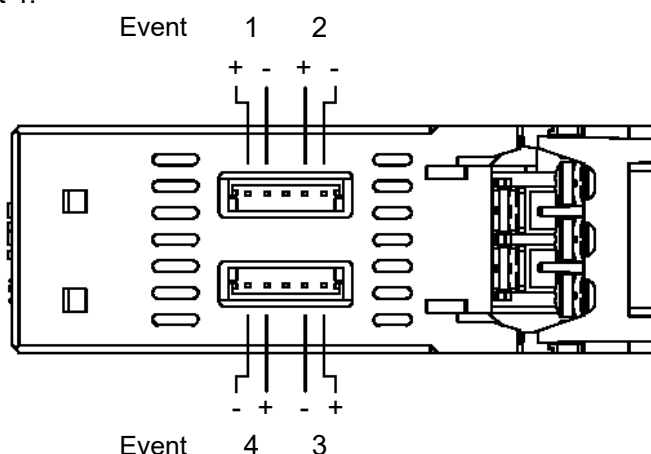
- ① Hook the case on the lower part ① of this instrument.
- ② Mount the case so that the lower part ① of this instrument is the fulcrum and covers the release lever. There is a clicking sound.



6.3.3 Connector Arrangement for Event Input and Event Output Section

Using the connector harness EVQ for event input/output.

For QTC1-2□, there are no event 3 and event 4.



6.3.4 Connector Arrangement for CT Input Section

Wire using connector harness WQ for heater burnout alarm.

For QTC1-2□, wire as follows

Single phase

CH1 CT1 input: CT1 or CT3

CH2 CT1 input: CT2 or CT4

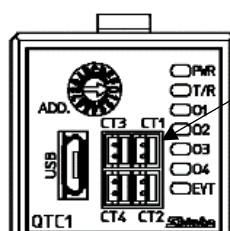
Three phase

CH1 CT1 input: CT1

CT2 input: CT3

CH2 CT1 input: CT2

CT2 input: CT4



CH1 to CH4
CT input connector



7. Specifications

Power supply voltage	24 V DC Allowable voltage fluctuation: 20 to 28 V DC	
Power consumption	5 W or less	
Inrush current	Max. 10 A	
Base accuracy	When the ambient temperature is 23°C and the mounting angle is ±5 degrees	
	Thermocouple input	Within ±0.2% of each input span Within 0°C (32°F), within ±0.4% of each input span R, S input, 0 to 200°C (32 to 392°F): Within ±6°C (12°F) B input, 0 to 300°C (32 to 572°F): Accuracy is not guaranteed.
	RTD input	Within ±0.1% of each input span
	Direct current input DC voltage input	Within ±0.2% of each input span
Event input	Input points	4 points
	Input type	Voltage contact input sink type
	Circuit current when closed	Approx. 6 mA
	Reading judgment time	40 ms to 40 ms + within the range of input sampling cycle

CT output	20 A specification (-2)	Rated voltage 0.9 V, rated current 30 mA
	100 A specification (-A)	Rated voltage 0.9 V, rated current 120 mA
Control output	Relay contact output	1a Control capacity: 3 A 250 V AC (resistive load) 1 A 250 V AC (inductive load $\cos\phi=0.4$) Electrical life: 100,000 cycles Minimum applicable load: 10 mA 5 V DC
	Non-contact voltage (for SSR drive) output	12 V DC $\pm 15\%$ Max. 40 mA (short circuit protected) Non-isolated between power supply and output
	DC current output	4 to 20 mA DC, 0 to 20 mA DC Resolution: 12000 Resolution Load resistance: Max. 550 Ω Non-isolated between power supply and output
	DC voltage output	0 to 1 V DC, 0 to 5 V DC, 1 to 5 V DC, 0 to 10 V DC Resolution: 12000 Allowable load resistance: 1 k Ω or more Non-isolated between power supply and output
	Open collector output	NPN Allowable load current: 100 mA or less Load voltage: 30 V DC or less
Event output	Output points	4 points
	Circuit	NPN open collector
	Max. load voltage	30 V DC
	Max. load capacity	50 mA
Control action selection	2 DOF PID control, Fast-PID control, Slow-PID control, ON-OFF control or Gap-PID control	
Ambient temperature	-10 to 50°C (no condensation or freezing)	
Ambient humidity	35 to 85%RH (no condensation)	
Altitude	2,000 m or less	
Weight	Approx. 170 g	
Installation environment	Pollution degree 2 (EN61010-1)	
Memory protection	Non-volatile memory (Number of writes: 1 trillion times)	
Environmental specification	RoHS directive compliant	

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